



INSTRUCTION BULLETIN

No. 340041
Machine: 6080G/LP/E
Published: 4-97/00
System: OPTIONS

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation Instructions for Kit number 80978

SYNOPSIS / PROBLEM:

This kit contains the parts needed to install a vacuum bag option on the model 6080 sweeper. Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: None

(Estimated time to complete: .5 hours)

INSTALLATION:

(Refer to FIG. 1)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

1. Open the filter cover and remove the panel filter and shaker assembly.
2. Install the two larger hole plugs (4) in the filter shaker mount holes. (Refer to FIG. 1)
3. Install the smaller hole plug (3) in the hole in the lower edge of the front of the filter compartment. (Refer to FIG. 1)
4. Install the vacuum bag screen (5) in the filter compartment ahead of the filter bag (1). (Refer to FIG. 1)
5. Remove the cuff and hose assembly from the back of the machine-- 1/4 turn then pull. (Refer to FIG. 1)
6. Remove the steel sleeve from the cuff. (Refer to FIG. 1)
7. Push the vacuum bag tube into the cuff. (Refer to FIG. 1)
8. Install the cuff, gasket, and the tube through the hole-- 1/4 turn to lock. (Refer to FIG. 1)
9. Install the vacuum bag tube (2) in the hole in the upper corner of the filter compartment. (Refer to FIG. 1)
10. Position the filter bag (1) in the machine. Place the hole in the filter bag (1) over the filter bag tube (2). (Refer to FIG. 1)
11. Close the filter cover.

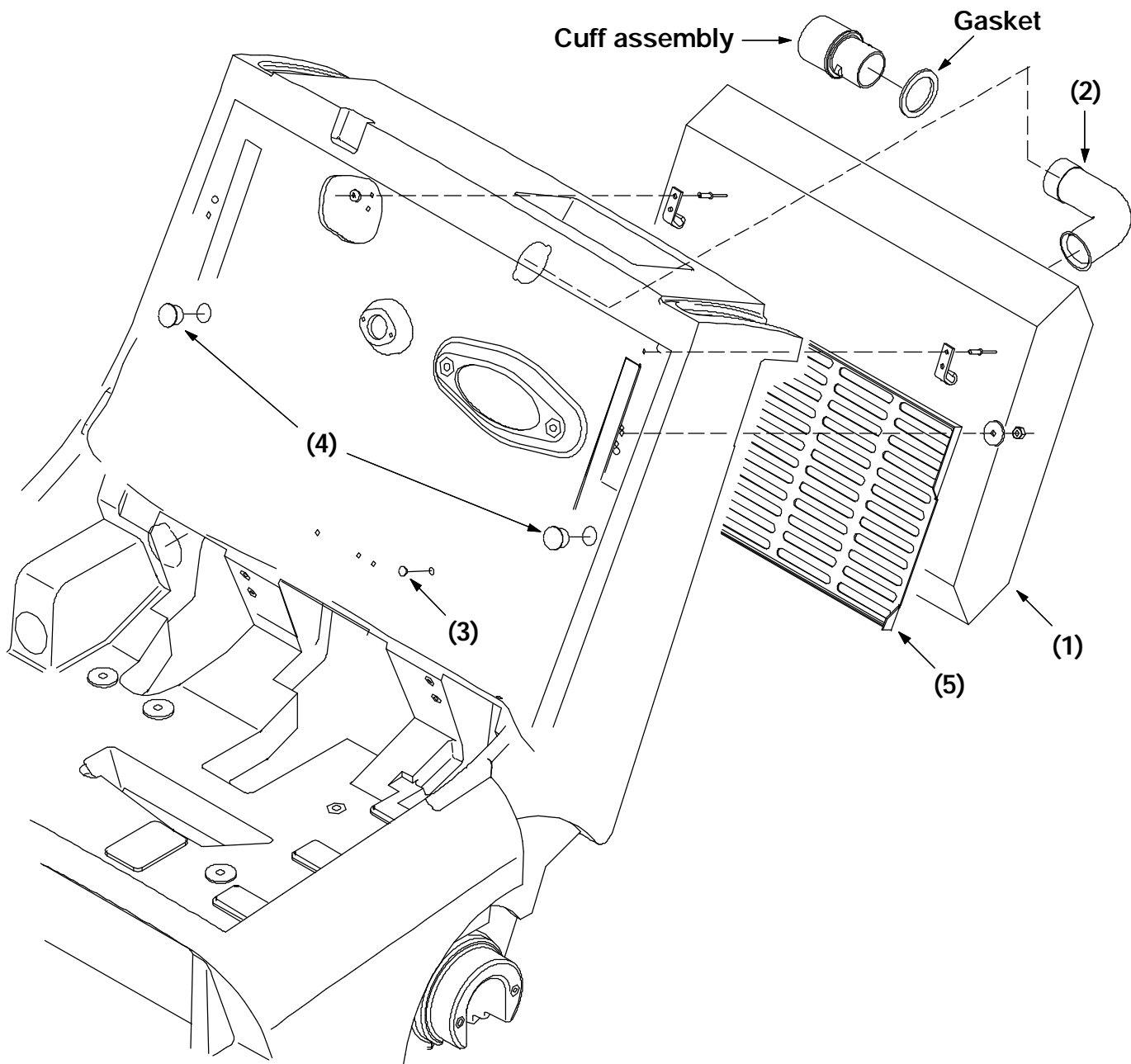


FIG. 1 - Filter Bag Assembly
BILL OF MATERIALS FOR FILTER BAG KIT #80978

Ref.	TENNANT Part No.	Description	Qty.
1	80432	Disposable vacuum bag	1
2	80433	Vacuum bag tube	1
3	80061	Hole plug, .297	1
4	80062	Hole plug, .812	2
5	80103	Vacuum bag screen	1

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