

# Technical Service Bulletin

**MODEL(S) AFFECTED:** **5680 models equipped with Drive module (PG Drives Technology)**

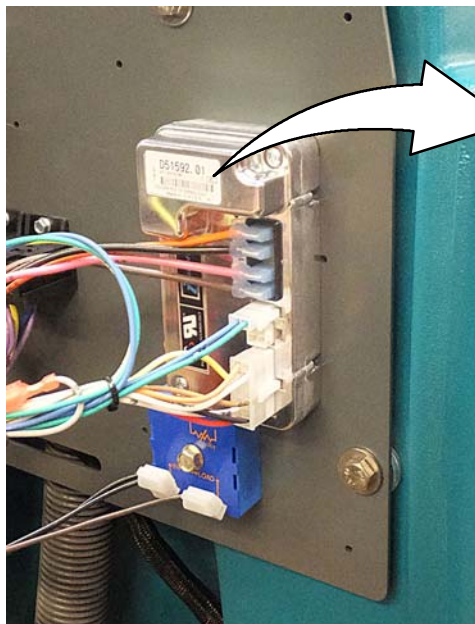
Models manufactured before serial numbers 10773023 (Nov 17, 2015)  
and 5680-U07158 (Nov 24, 2015).

**SUBJECT:** **Issue #1.** False Battery Discharge Indicator reading. If BDI charge level rapidly drops upon machine start up, the drive module may have a program error. The actual run time is not affected by false BDI reading, the batteries will continue to discharge as normal.

**Issue #2.** Transaxle motor can overheat when overloaded for an extended period.

**PURPOSE:** To resolve these issues, replace the drive module with program revision 02 or higher (p/n 1212548). The program revision level is identified on the drive module label as shown below.

**NOTES:** **Warranty Information:** Standard warranty terms apply.



**Drive Module Program Revision Level**



**Replace drive module with program revision 02 or higher.**  
Replacement drive module part number 1212548.

**NOTE:** The above issues only apply to Drive modules with program revision 01.