



Technical Service Bulletin

MODEL(S) AFFECTED: Following models equipped with Emergency Stop Button

Manufactured between following serial number ranges:

B5, B7, B10, 1610, T3, T3e, T5, T5e, T7, R14 - s/n 10697300 - 10708400 (July 10 - Sept 3, 2014)

T5 Europe - s/n T5- U15101 - T5- U15431 (June 20 - Sept 3, 2014)

T7 Europe - s/n T7- U08361 - T7- U08579 (June 20 - Sept 3, 2014)

T12 Europe - s/n T12- U00636 - T12- U00695 (June 20 - Sept 3, 2014)

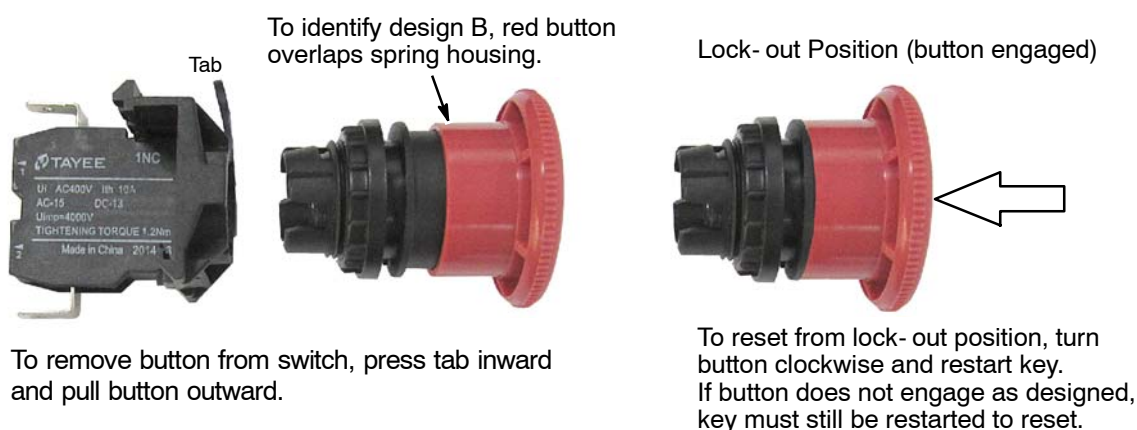
T16 Europe - s/n T16- U01430 - T5- U01560 (June 20 - Sept 3, 2014)

SUBJECT: Functional issue with emergency stop button (Design B). When pressed, the button may not remain engaged in the lock- out position as designed. In this condition, the switch will still disable machine when pressed, but the button must be held for one to two seconds on some models such as the T5, T7 and R14.

PURPOSE: For machines equipped with emergency stop button (Design B), it's recommended to replace with emergency stop button (Design A) p/n 1011735.

NOTES: **Warranty Information:** Standard warranty terms apply. When servicing machine on a non- related issue, also replace emergency stop button.

Emergency Stop Button (Design B)



Replace with Emergency Stop Button, p/n 1011735 (Design A)



Note: Both emergency stop button designs share the same part number, confirm correct design before installing. Emergency stop button (Design B) has been removed from inventory.