

Technical Service Bulletin

MODEL(S) AFFECTED: **Tennant T1, E5 and R3**

Models manufactured between serial numbers 60000000-60007385 and 10000000-10440700

SUBJECT: Belt pulley screw backing out (torque bond breaking loose) due to vibration and resulting in pulley assembly damage.

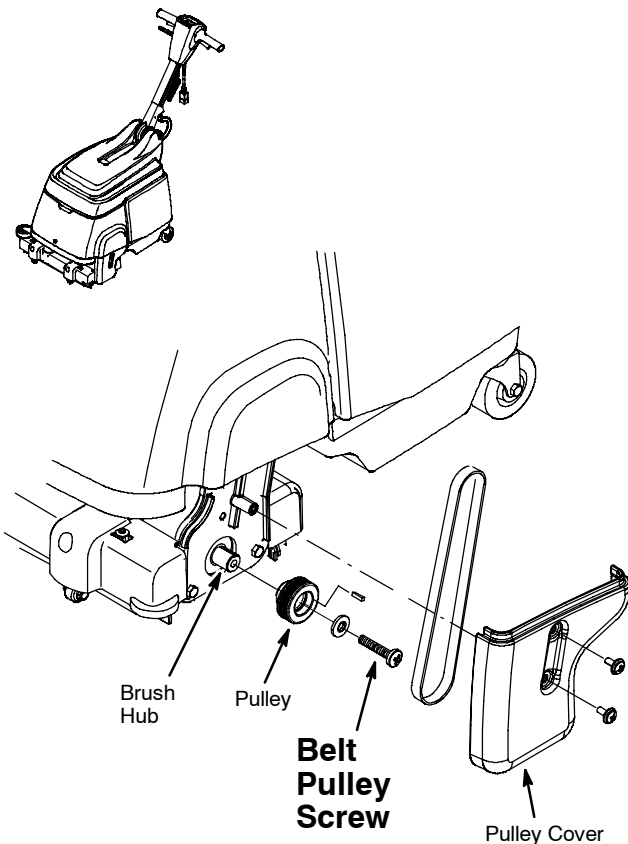
If the pulley assembly makes a grinding noise or abnormal sound, this is a good indication that the pulley screw has broken loose. The pulley cover will keep the screw from completely falling out and as a result may show signs of damage on the outside of the pulley cover where the screw presses against the cover.

PURPOSE: If pulley screw has broken loose and has not caused any damage to the pulley assembly, install the following service kits to prevent potential machine damage. *NOTE: Do not tighten pulley screw on machines that have not experienced this issue, you may break the torque bond.*

9006841-Pulley Service Kit (T1, E5 Models)

9006842-Pulley Service Kit (R3 Model)

NOTES: For questions, contact the Tennant Customer Service Department.
Warranty Information: Standard Terms Apply.



Pulley Service Kit Installation Instructions:

Kit Contents

Item No.	Part Number	Part Description	Kit 9006841 Qty	Kit 9006842 Qty
1	1057476	Screw, M8x1.25x55	1	2
2	1057482	Washer, Flat	1	2
3	1030614	Pulley	1	2
4	08713	Nut, Hex, Lock, M8x1.25	1	2

