



Technical Service Bulletin

**PRODUCT(S)
AFFECTED:**
1500, 2550, 5300, 5500, 5520 and 5400
See Affected Machine Serial Numbers below.
SUBJECT:

Transaxle/Drive Motor Upgrade. More Robust, Increased reliability, Lower dBA level, less Amp draw, Better ramp climbing.

PURPOSE:

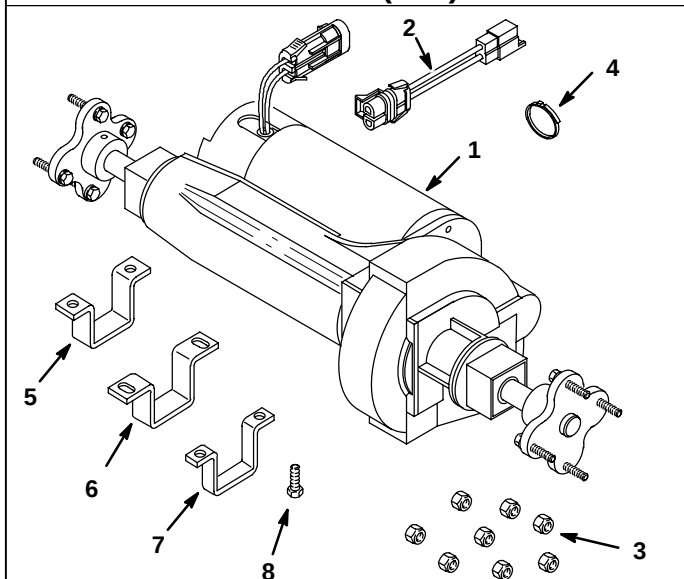
Quality Improvement. For field repair, order new Transaxle/Drive Motor Replacement Kits (See details below).

NOTES:

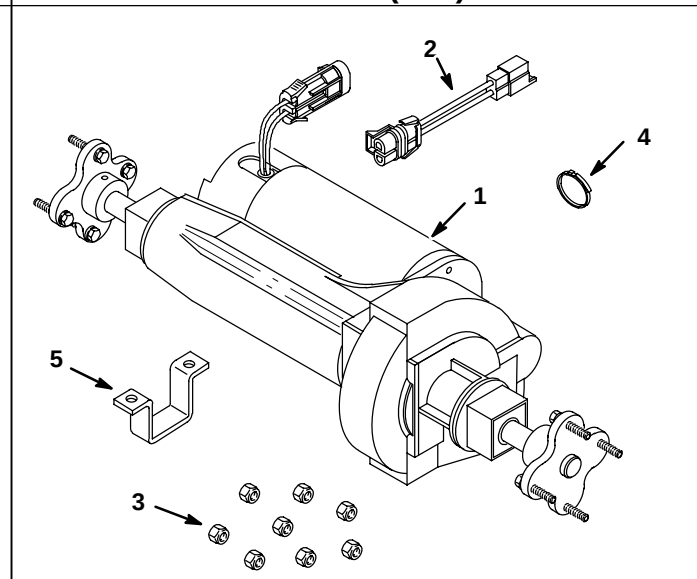
Call the Customer Service Department at 1-800-982-7658 or (616) 786-2330 to order Kits.

Model Name	Before Serial No. (date)	Volt
1500:	607647-1010305539 (3/02)	24V
2550:	607595-10066503 (2/02)	36V
2550 TJB:	609180-10066503 (2/02)	36V
5300	300000-10064804 (2/02)	24V
5300 TJB:	609153-10064804 (2/02)	24V
5500:	607549-10066053 (2/02)	24V
	613041-10066053 (2/02)	24V
5520:	607562-10066053 (2/02)	24V
	613042-10066053 (2/02)	24V
5400: (all models)	xxxxxx-10069601 (2/02)	24V
5400 TJB: (all models)	xxxxxx-10069601 (2/02)	24V


NEW STYLE

**OLD STYLE-Discontinued
630126-24V / 603450-36V**
**24V TRANSAXLE REPLACEMENT KIT CONTENTS
#613160 (24V)**


Item	P/ N.	Description	Qty.
1	612844	TRANSAXLE, 24V MOTOR, 116 RPM	1
2	612908	WIRE ADAPTER, TRANSAXLE	1
3	140501	NUT, NL 1/4-20 SS, WHEEL MOUNT	8
4	130040	TIE, WIRE 6"X.12 NYLON	2
5	606001	BRACKET, TRANSAXLE MNTG	1
6	612784	BRACKET, TRNSAXL MOUNTING	1
7	630127	BRACKET, TRANSAXLE MNTG	1
8	612255000	SCREW M10X1.5X35 HX	1

**36V TRANSAXLE REPLACEMENT KIT CONTENTS
#613087 (36V)**


Item	P/ N.	Description	Qty.
1	612845	TRANSAXLE, 24V MOTOR, 116 RPM	1
2	612908	WIRE ADAPTER, TRANSAXLE	1
3	140501	NUT, NL 1/4-20 SS	8
4	130040	TIE, WIRE 6"X.12 NY	2
5	602881	BRACKET, TRANSAXLE MNTG	1