



Technical Bulletin

PRODUCT(S)
AFFECTED: **Tennant BR2020/T, 2510/2550**

SUBJECT: **New Field Repair Kits Related to Pad Pressure are Now Available**

PURPOSE: **To Resolve Pad Motor Amp Overload Issue (Meter remains in Red Zone).**

NOTES: These kits can be ordered at no charge by calling the Customer Service Department at 1-800-982-7658 or 616-786-2330 . They also supercede Spring Assist Kit #609348, Technical Bulletin No. 046.

Order Kits required based on Manufacturing Date Codes as indicated below.

Machines Manufactured Prior to Date Code #.....LT (Dec 1999)	Machines Manufactured Between Date Codes #.....LT & DU (Dec 1999 – April 2000)	Machines Manufactured Between Date Codes #.....DU & KU (April 2000 – Nov 2000)
#609448 Stationary Spring Kit #611124 Motor Lift Bracket Kit #611126 Anti-Vibration Kit*	#611124 Motor Lift Bracket Kit #611126 Anti-Vibration Kit*	#611126 Anti-Vibration Kit*

Step by Step Installation Instructions are included with each Repair Kit.

Stationary Spring Repair Kit Contents #609448			Motor Lift Bracket Kit Contents #611124			Anti-Vibration Kit* Contents #611126		
P/N	Description	Qty	P/N	Description	Qty	P/N	Description	Qty
609447	Bracket, Spring Mount	2	603273	Lift Arm, Motor	2	611022	Gasket, Batt Tray	2
140501	Nut, 1/4-20	2	140431	Spring, Ext 1x5x.095	4	611023	Sleeve, Spring	2
140824	Screw, 1/4-20x5/8	2	611125	Instruction Sheet	1	611127	Instruction Sheet	1
609450	Bracket, Spring	1						
609449	Instruction Sheet	1						

* Kit #611126 will be available November 2000. This kit does not affect the machine's performance. It is designed to eliminate noise from spring vibration.

Date Code Key

The date codes are the last two characters of the Serial Number.

Month is the second to the last character.

A=Jan
B=Feb
C=March
D=April
E=May
F=June
G=July
H=Aug
I=Sept
J=Oct
K=Nov
L=Dec

Year is the last character.

... R= 1997
S=1998
T=1999
U=2000
V=2001