



# INSTRUCTION BULLETIN

No. 3706

Machine: 5700 all models

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System: SCRUBBING

## SYNOPSIS / PROBLEM:

This instruction bulletin will provide the dimensions and instructions too create a small notch in the solution tank for the down stop arm to rest in. This notch will keep the down stop arm from bending over.

**SPECIAL TOOLS / CONSIDERATIONS:** 1. One of the following: a small grinder, a small belt sander, or a small hand file. (Estimated Time to complete: 1 hour)

## PREPARATION:

(Refer to FIG. 1)

**FOR SAFETY:** Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

1. Make sure the solution tank is empty.
2. Raise the solution tank and engage the tank prop arm. (Refer to Fig. 1)
3. Locate the down stop arm on the bottom of the solution tank. Make a mark on the solution tank on both sides of the arm approximately 1/8 in. wider than the arm itself. (Refer to Fig. 1)
4. Push the stop arm out of the way. Use one of the tools described in SPECIAL TOOLS / CONSIDERATIONS to cut a 3/4 in. **wide** by 1/8 in. **deep** slot in the solution tank.
5. Let the down stop arm return to it's normal position. Make sure the arm fits in the slot that was just cut. If it does, the procedure is complete. (Refer to Fig. 1)

*NOTE: The visibility of the grind marks can be reduced by passing a propane torch flame or a hair dryer over them.*

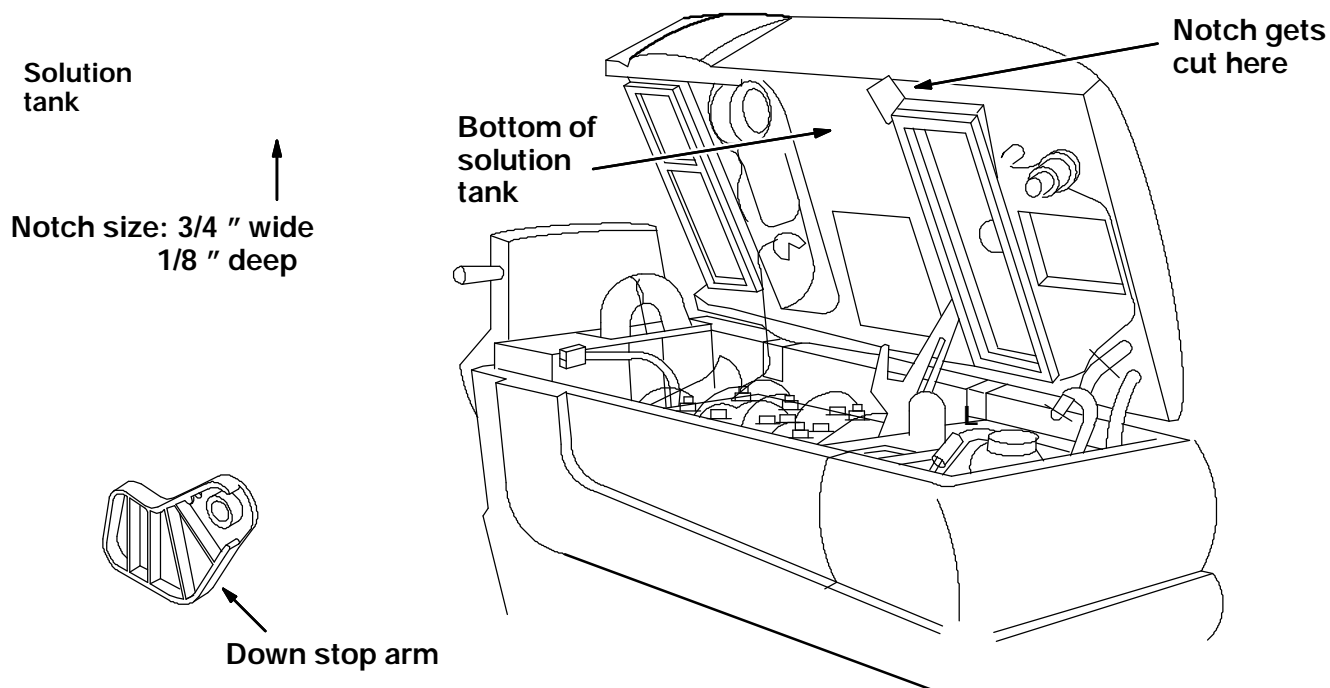


FIG. 1 - Notch Location