



INSTRUCTION BULLETIN

No. 2954
Machines: 550, 550E
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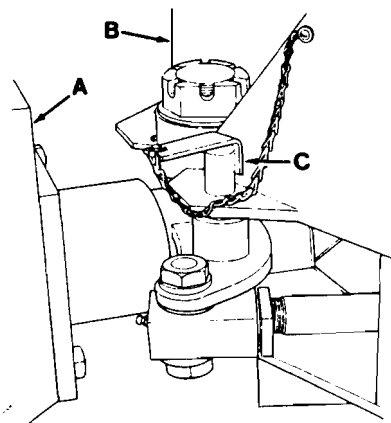
Installation Instructions for Cover Replacement Kit 06333.

This kit contains a new cleanout door for the recovery tank section of the TENNANT® Model 550 or 550E. Please follow the step-by-step directions.

PROCEDURE:

1. Before parking the machine, turn the machine so the pivot lock holes line up, then insert the pivot pin in the lined up holes. This will prevent the machine from pivoting and creating a pinch area. See Fig. 1.

WARNING: Before working between sections, always insert the pivot lock pin into the pivot lock to keep pivot area from closing. Failure to do so could result in severe personal injury.



A. Machine Trailer Section
B. Machine Tractor Section
C. Pivot Lock Pin

00251

Fig. 1 - PIVOT PIN IN LOCKED POSITION

2. Park the machine on a level surface. Turn off the engine or motor, and set the parking brake.

WARNING: Always turn off the engine/motor and set the parking brake before working on the machine.

3. Drain the recovery tank.
4. Remove the cleanout door you need to replace. Keep the (2) nut fasteners in place for reuse.

5. Match the new cover 42034 to gasket 06332.

- a. Insert a wing head screw fastener through the cover.
- b. Screw the retaining washer 26015 to position on the gasket side behind the thread of the screw.
- c. Place the cover and gasket with gasket side up on a firm surface that allows the wing head screw to overhang so no pressure is put on the wing head screw. Use a screwdriver and a hammer to flatten the bulge on the washer to hold the gasket to the plate.
- d. Position the door assembly, screw the wing head screw into the nut and tighten. Repeat with the second screw, washer, and nut.

6. See Fig. 2 for door installation.

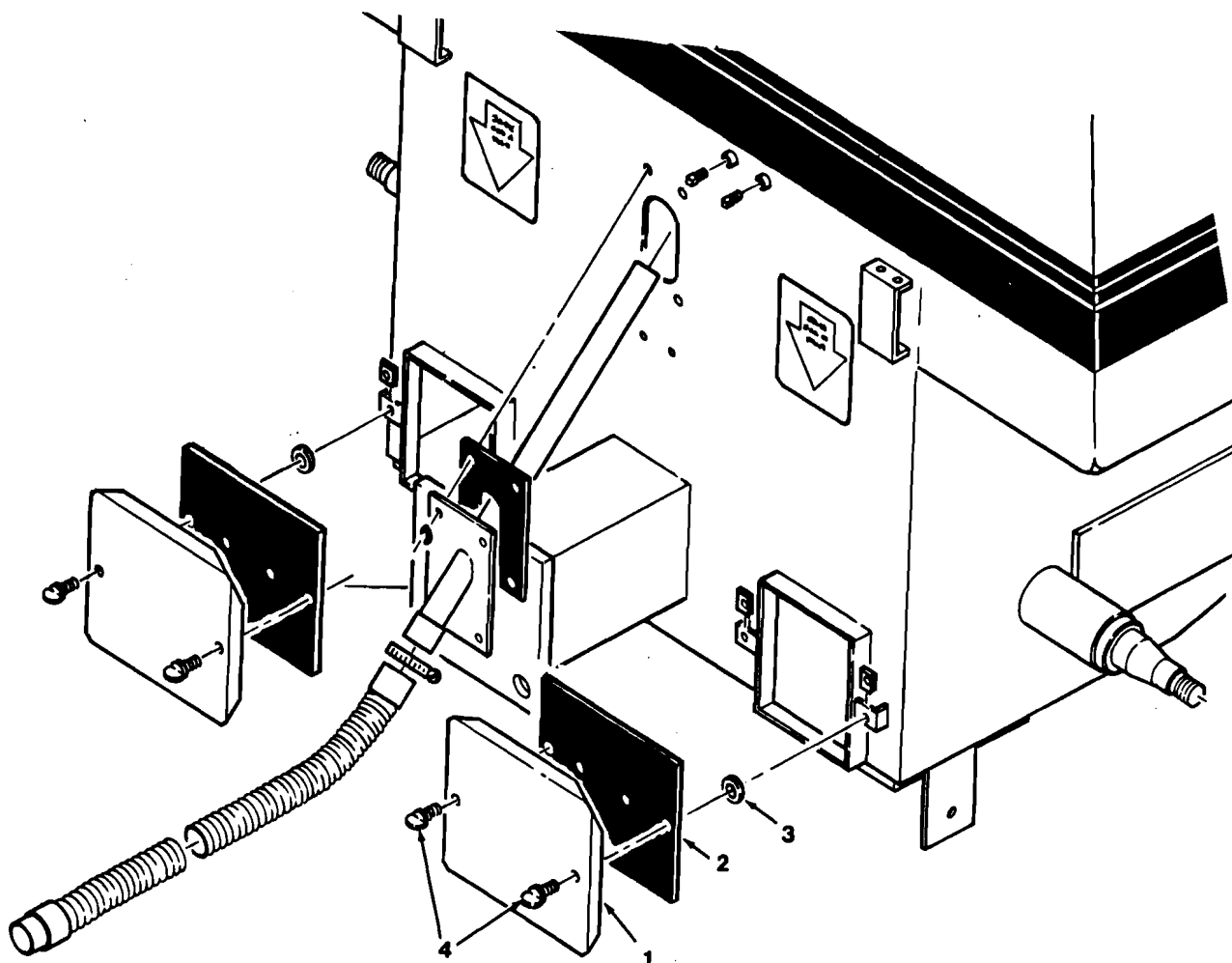


Fig. 2 - BILL OF MATERIAL FOR COVER REPLACEMENT KIT 06333

Ref. No.	TENNANT Part No.	Description	Qty.
1	42034	CLEANOUT DOOR	1
2	06332	CLEANOUT DOOR GASKET	1
3	26015	WASHER RETAINER	2
4	43460	WINGHEAD STUD	2

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