



NO: 1762

Machine: 140
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INSTRUCTION BULLETIN

FILTER SEAL CONVERSION KIT No. 1762

This kit provides everything needed to convert early Model 140 machines so that the new style filter #41656 can be used.

1. Remove existing filter and retainer #41596-1 and discard both, but save mounting hardware.
2. Drill two 9/32" dia. holes in the bottom of filter box housing as shown in Fig. 1. These holes will be used to mount the new filter bracket.
3. Bolt the new "L" - shaped filter bracket #61093 in place as shown in Fig. 1. Use screws, nuts, etc. which were used to attach old retainer.
4. There are two 25" seals (#41695) used at top & bottom. The two side seals (#41696) are 16 1/2" long. Install the new seals in the positions shown in Fig. 1. Peel off the backing strip and press the seals into place - making sure that the seals are positioned correctly. They must fit up against each other closely enough to prevent any air leaks.
5. Install the new filter #41656.

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CAUTION: Install seals exactly as shown.

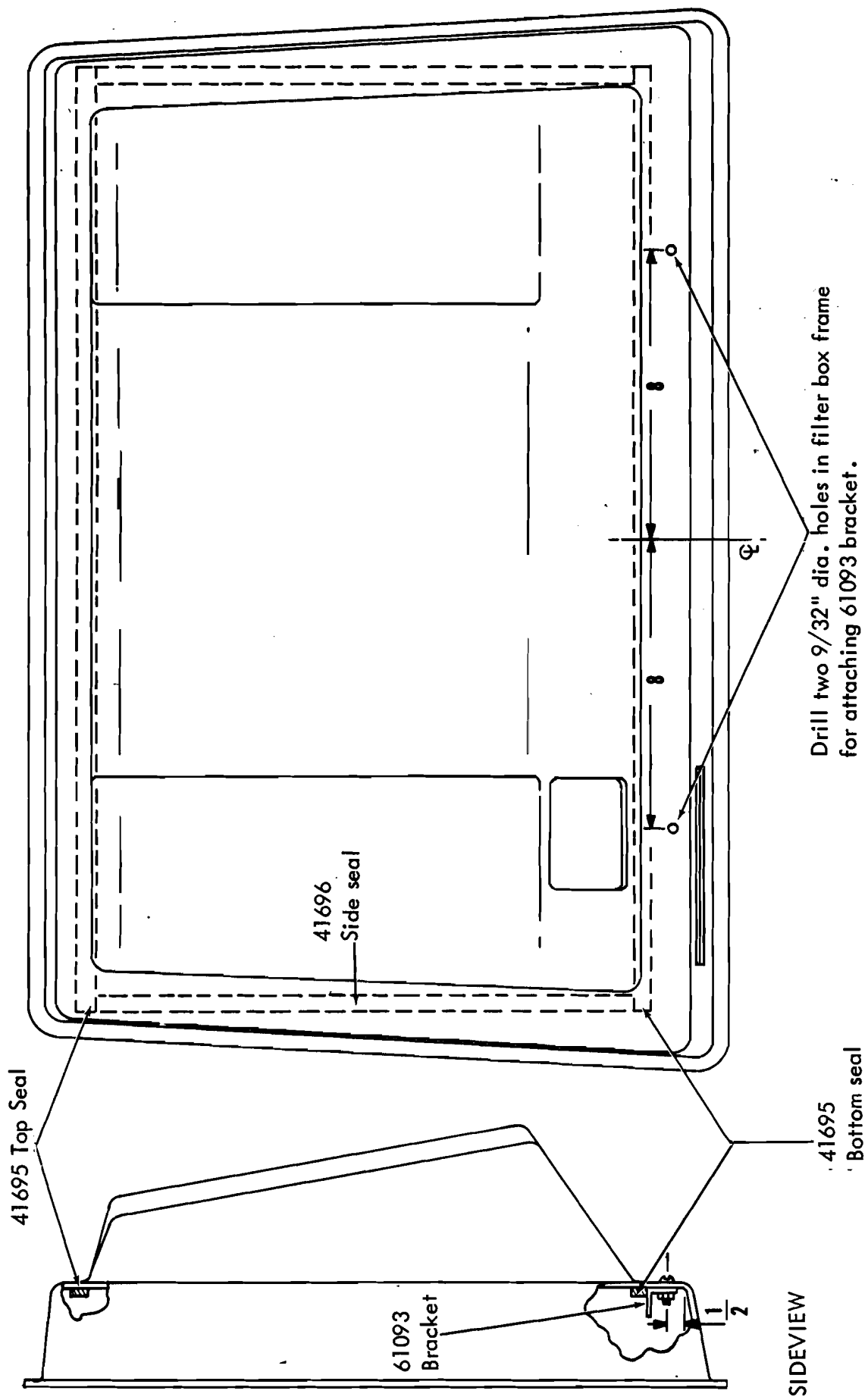


Fig 1 - Installing New Bracket & Seals