

INSTALLATION INSTRUCTIONS FOR 201 SCRUBBER HEAD SKIRT KIT (621-475)

Use this instruction sheet when replacing the 201, 2500XP/XPD head skirt with the (621-475) flexible skirt kit.

Bill of Materials

Part No.**Description**

621474	Skirt Asm. Includes: 621448-skirt, 621473-ring, 621472-tube
611757	Strap
602044000	Fastener Clip
621471	Spacer (2)
140203	Screw
1011961	Bumper
621476	Installation Instructions

- 1) Move the squeegee assembly into the transport position.
- 2) Move the scrubber head into the upright position.
- 3) Remove fastening band and skirt.
- 4) Two spacers must be added to prevent skirt failure, and extend pad life (Refer to Diagram 2). If the hub has two grooves at the top, add only one spacer.

Reinstall drive block and install skirt as shown in Diagram 1.

- 5) The skirt openings act as a solution feed from the scrubber head to the squeegee on the 201. The skirt openings should be positioned as shown in Detail A.

The skirt openings on the 2500XP/XPD act as an air valve to prohibit excessive or detrimental vac under the head (Head Hopping). Position the skirt openings as shown in Detail B for the 2500XP/XPD.

- 6) Position the skid strip/band assembly included in the kit. Refer to Diagram 3 for proper positioning. Fasten the skid strip/band assembly with the fastening clip. Tighten securely.

DIAGRAM 1

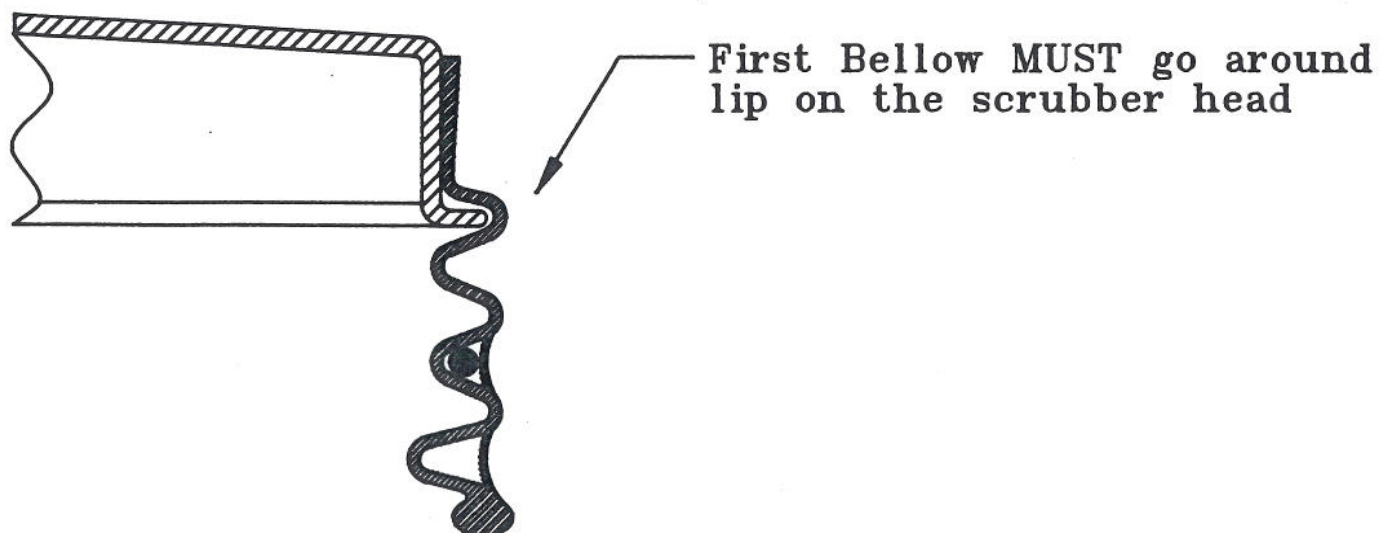
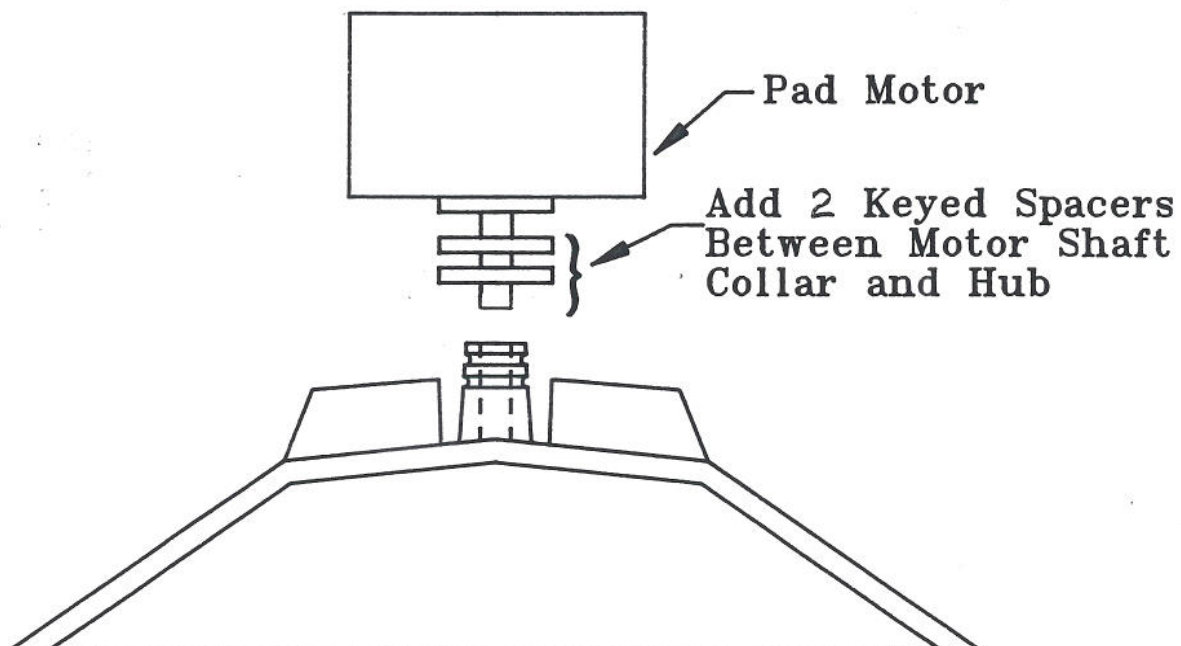
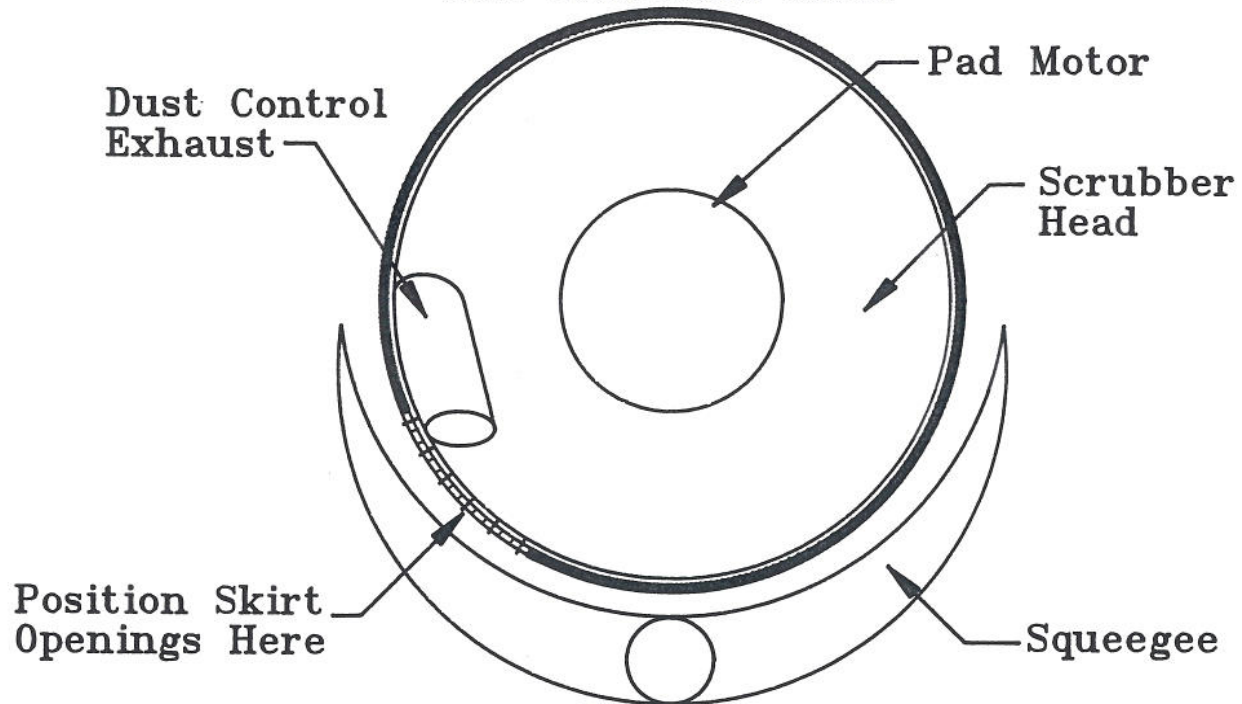


DIAGRAM 2



DETAIL A
201 SCRUBBER HEAD



DETAIL B
2500XP/XPD HEAD

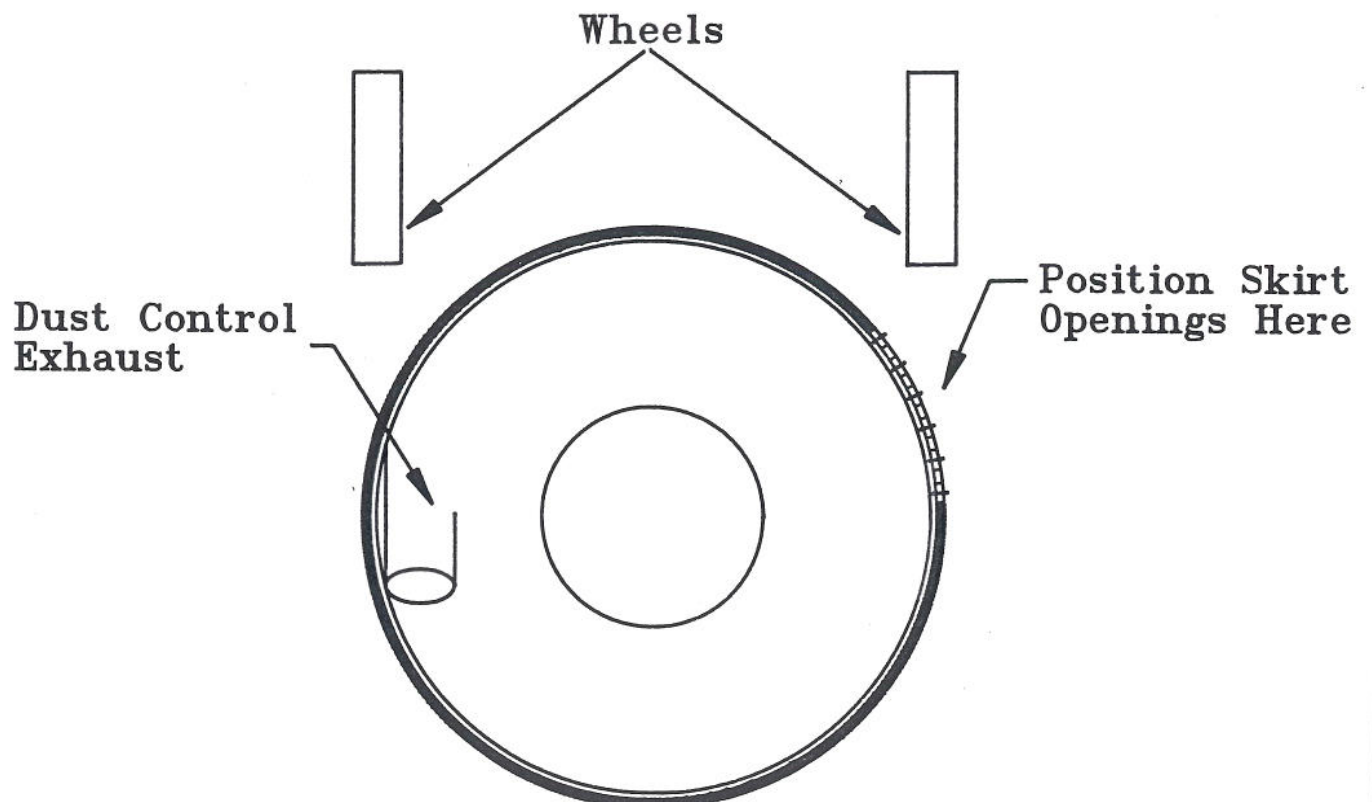
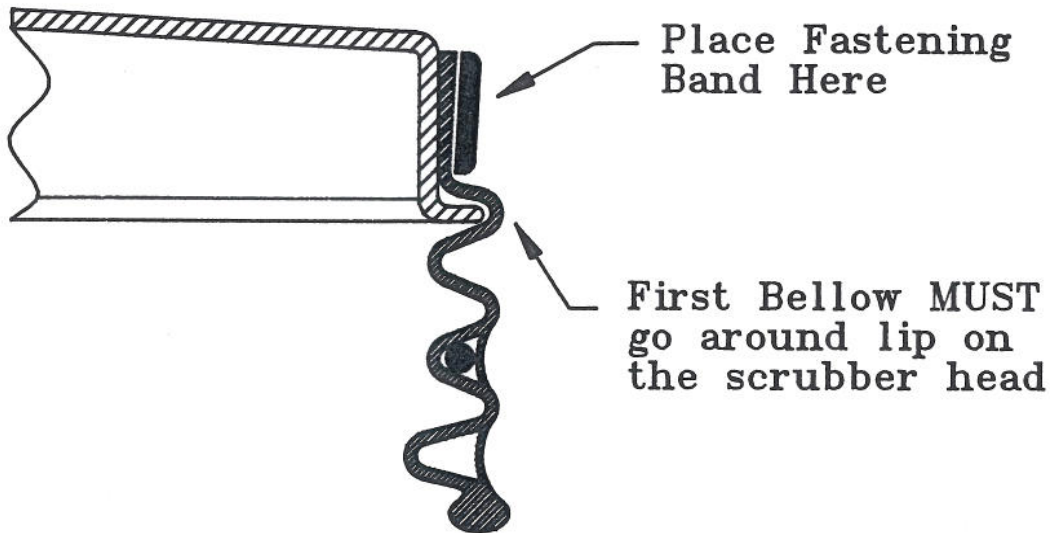


DIAGRAM 3



IMPORTANT!!

After each pad change, check for proper seating of skirt and retighten band.