



HANDLE LATCH PLATE KIT

INSTALLATION INSTRUCTIONS:

(Installation Time: 15 minutes)

TOOLS REQUIRED: 1/2" Socket Wrench, 7/16" & 9/16" Wrench and Philips Screwdriver.

FOR SAFETY: When servicing machine, unplug cord from wall outlet.

1. Lower handle completely. Remove (4) screws that mount the handle latch plate to base, 1/2" socket wrench required. Dispose of old latch plate (Figure 1)



Fig. 1

2. Install new Handle Latch Plate from Kit. Use existing hardware. *NOTE: To identify the old latch plate from the new plate, the new latch plate has an 1/8" hole stamped in the center of the plate.*
3. Position machine as shown. Secure base to prevent machine from moving (Figure 2).



Fig. 2

KIT CONTENTS

P/N.	Description	Qty.
611133	Plate, Handle Latch	1
611141	Latch, Handle	1
200821	Grip, Handle	1
140604	Pin, Handle Latch (Installed)	1

4. Remove (2) power cord hooks from handle. Disconnect spring from lower hook (Figure 3).

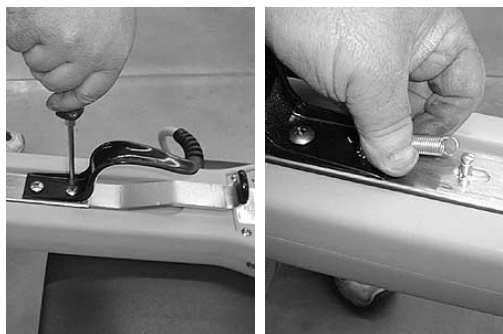


Fig. 3

5. Unthread the remaining (2) screws from the handle latch channel and remove channel from handle (Figure 4).

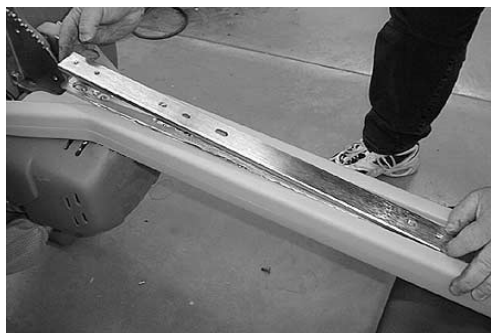


Fig. 4

6. Holding base in place, carefully remove old handle latch and dispose. Be careful not to displace bushings and backing plates (Figure 5).



Fig. 5

INSTALLATION INSTRUCTIONS – Continued

7. Lubricate the new handle latch with a lithium grease (white). Spread grease on both sides of latch handle (Figure 6).



Fig. 6

8. Install new latch handle and engage latch plate notch as shown. Be careful not to displace bushings and backing plates (Figure 7)

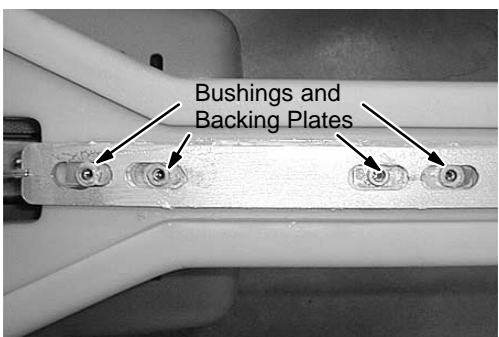
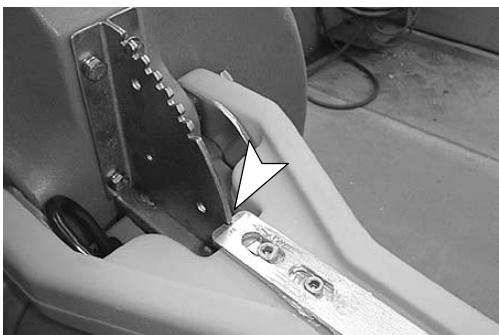


Fig. 7

9. Replace latch handle channel and secure with (2) screws and lock washers at bottom of channel (Figure 8)



Fig. 8

10. Replace cord hooks. Reconnect spring and tighten jam nut as shown (Figure 9)

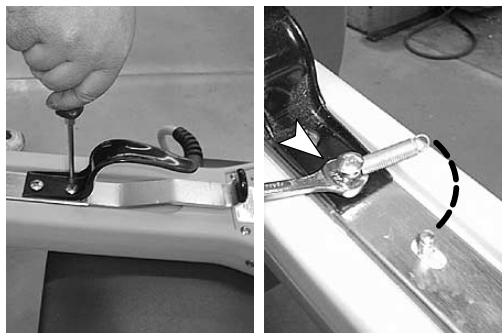


Fig. 9