



HARNESS RETROFIT KIT

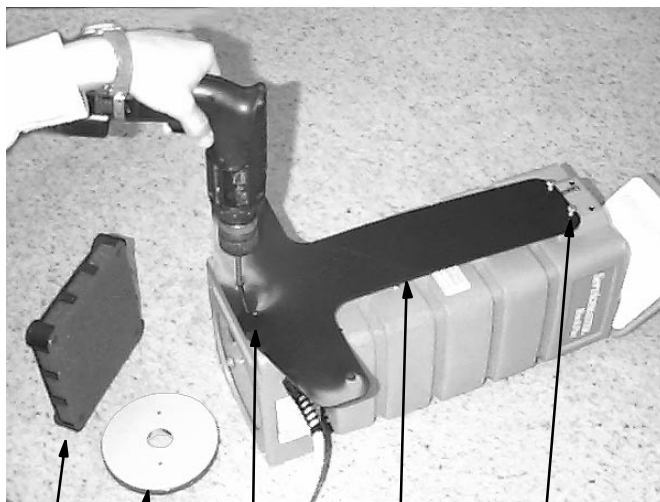
INSTALLATION INSTRUCTIONS: (Installation Time: 1/2 hour)

TOOLS REQUIRED: Philips Head Screwdriver, 5/16" Socket Wrench and Power Drill w/ 7/32" Drill Bit.

1. Remove old harness from unit.
2. Remove base filter and baffle plate from unit.
3. Temporarily fasten top half of plastic back plate to unit as shown. Using back plate as a template, drill two 7/32" through housing as shown. Before drilling be certain that plate is vertically centered on unit.
4. Remove temporary screws from back plate and fasten harness assembly to unit as shown. Use Loctite when fastening the top four screws.
5. Replace baffle plate and base filter.
6. Adjust shoulder straps accordingly.

KIT CONTENTS

P/N.	Description	Qty.
603086	Back Plate	1
603403	Harness	1
140196	Screw, 10-24x1	4
140900	Screw, 10-24x3/4	2
140890	Screw, 10-24x1/2	2
140018	Lock Washer	6
140011	Flat Washer	10
140149	Bushing	2
140552	Nut, Nylon Lock	4



Remove
Base Filter

Remove
Baffle Plate

Drill (2) 7/32" holes
into housing

Vertically Center
Plastic Back Plate

Temporarily Fasten
Back Plate Here



Fasten Hardware in the Following Order:

10-24x3/4" Screw
Lock Washer
Flat Washer
Back Plate
Back Plate
Housing
Nylon Lock Nut

10-24x1/2" Screw
Waist Pad
Back Plate
Flat Washer
Nylon Lock Nut

10-24x1" Screw
Lock Washer
Flat Washer
Back Pad
Back Plate
Handle

10-24x1" Screw
Lock Washer
Flat Washer
Back Pad
Back Pad
Shoulder Strap
Bushing
Flat Washer
Handle