



INSTRUCTION BULLETIN

No. 340667
Machine: Centurion™
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Rev. 00

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for **kit number 9000213**

DESCRIPTION:

This kit contains the parts needed to replace the brush skirt on the model Centurion™ sweeper.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: Kit For Machines S/N 001276 And Lower.

(Estimated time to complete: 1/4 hour)

PREPARATION:

(Refer to FIG. 1)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

INSTALLATION:

(Refer to FIG. 1)

1. Remove and discard side skirt 395105 from machine. Set mounting bracket 395106 and mounting hardware aside.
2. Orient new brush skirt 1009483 (1) to match the orientation of the old skirt.
3. Mount skirt strip 1009606 (2) to the back side of brush skirt 1009483 (1) with hex screws 09007, flat washers 41178 and 01684 and lock nuts 08712. Torque M6 hardware to 7.9 - 9.9 Nm (5.5 - 7 ft lb).
4. Mount new brush skirt 1009483 to the machine with mounting bracket 395106 and set aside hardware. Torque M10 lock nut hardware to 37 - 48 Nm (25 - 35 ft lb)

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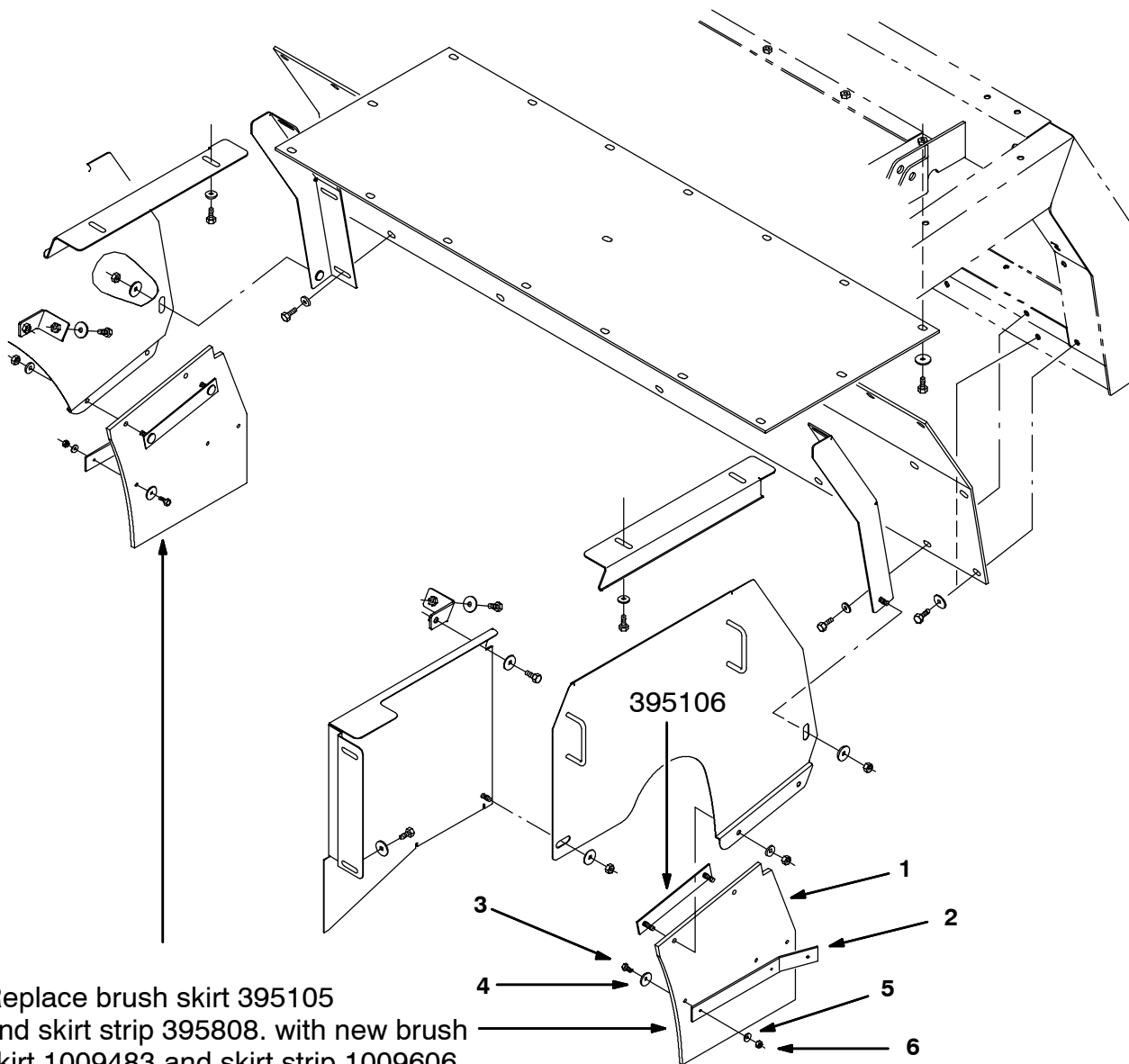


FIG. 1 - Brush Skirt Replacement

BILL OF MATERIALS FOR BRUSH SKIRT MOD. KIT 900213

Ref.	TENNANT Part No.	Description	Qty.
1	1009483	Skirt, brush	1
2	1009606	Strip, skirt	1
3	09007	Screw, hex, M6 X 1.0 X 25, Ss	3
4	41178	Washer, flat, 0.25 fender	3
5	01684	Washer, flat, 0.25 Ss	3
6	08712	Nut, hex, lock, M6 X 1.0, NL, Ss	3