



INSTRUCTION BULLETIN

No. 340555
Machine: 6100
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NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for **kit number 1002323**

DESCRIPTION:

This kit contains the parts needed to install a seat prop rod stiffener on the model 6100 sweeper.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: Hand drill,

(Estimated time to complete: 1 hour)

PREPARATION:

(Refer to FIG. 1)

1. Place machine on a clean level surface.

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

INSTALLATION:

(Refer to FIG. 1)

1. Remove the shroud from the right hand side of the machine.
2. Align the reinforcement plate (1) with the lower edge of the prop rod groove.
3. Using the reinforcement plate (1) as a template, mark and drill four mounting holes in the right hand side of the machine.
4. Mount the reinforcement plate (1) with four hex screws (2), washers (4) and hex nuts (3).
5. Replace the shroud on the right hand side of the machine.

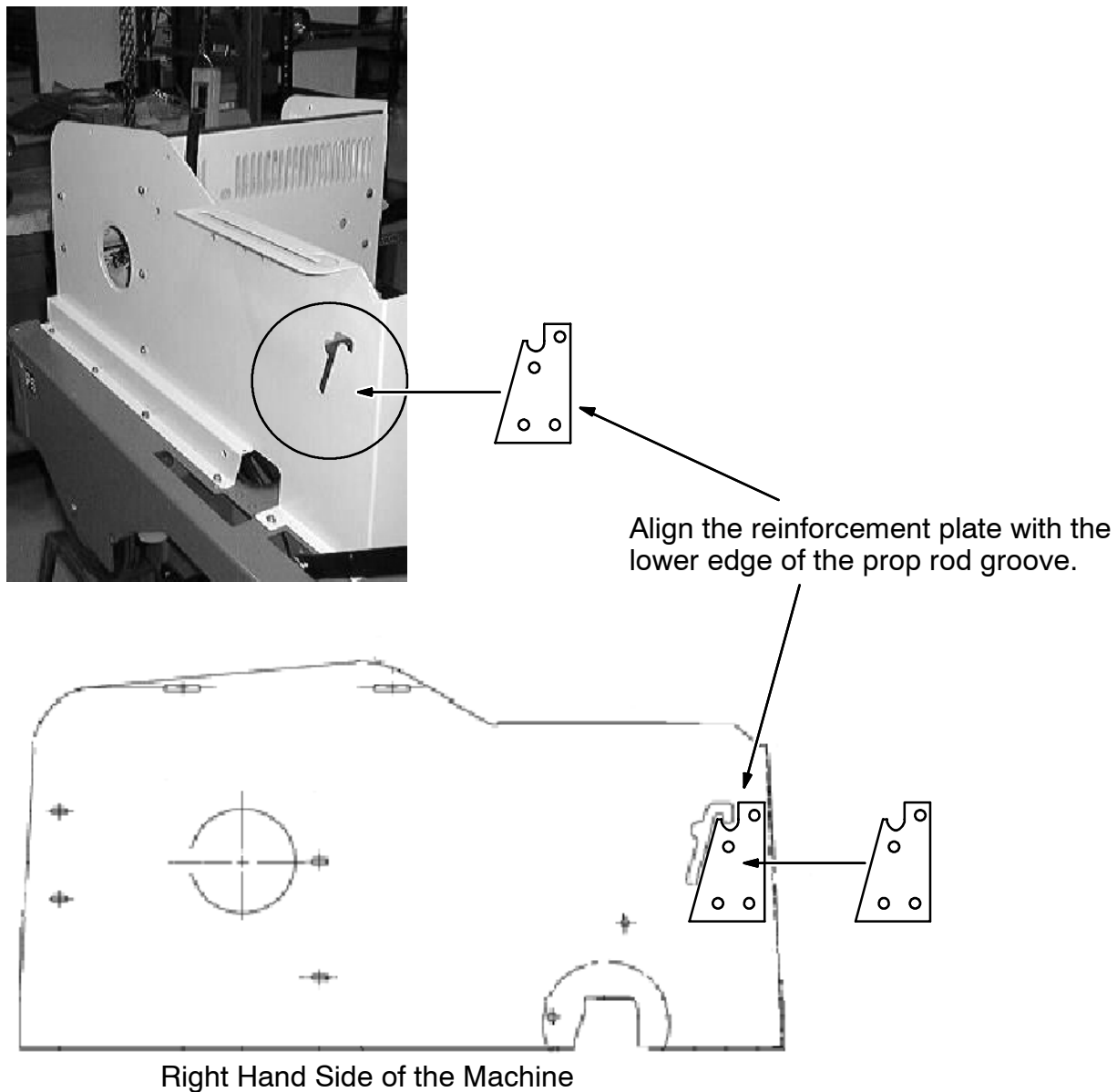


FIG. 1 - Reinforcement Plate Installation

BILL OF MATERIALS FOR SEAT PROP ROD STIFFENER KIT 1002323

Ref.	TENNANT Part No.	Description	Qty.
1	1002223	Plate, stiffener, rod, prop, seat	1
2	74455	Screw, hex, M06 X 1.0 X 12, FMG	4
3	41359	Nut, hex, std, M06 X 1.0	4
4	01684	Washer, flat	4

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