

# **INSTRUCTION BULLETIN**

No. 340551

Machine: ATLV 4300 Published: 08-2015

Rev. 02

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for kit number 368673

#### **DESCRIPTION:**

This kit contains the parts needed to install a debris cannister seal onto ATLV 4300 machines. Please follow step-by-step instructions.

#### **SPECIAL TOOLS / CONSIDERATIONS: RTV Sealant**

(Estimated time to complete: 0.5 hour)



### PROTECT THE ENVIRONMENT

Please dispose of packaging materials, used machine components such as batteries and fluids in an environmentally safe way according to local waste disposal regulations.

Always remember to recycle.

#### PREPARATION:

1. Park the machine on a clean level surface, turn off the machine, remove the key, and set the parking brake.

FOR SAFETY: Before leaving or servicing machine, stop on level surface, turn off machine, set parking brake, and remove key.

#### **INSTALLATION:**

- 1. Open the debris canister cover and remove the liners and bags from the debris cannister. Refer to Operators Manual for instructions on how to remove liners and bags from the hopper. (Fig. 1)
- 2. Remove the old seal (1) from the debris cannister. (Fig. 1)

- 3. Install the new seal (1) onto the debris cannister. Install the seal so the seam is offset approximately 6 in from the middle of the debris cannister. Use a soft mallet to tap the seal into place. If necessary, trim any excess from the seal. (Fig. 1)
- 4. Use RTV sealant to connect the seal (1) ends together. (Fig. 1)
- 5. Reinstall both liners and bags into the debris cannister. Refer to Operator Manual for instructions how to install the liners and bags into the debris cannisterr. (Fig. 1)

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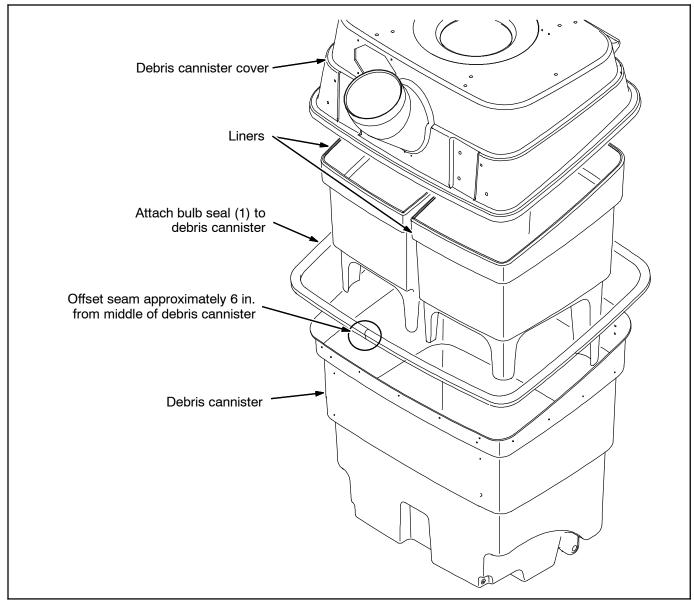


FIG. 1

## Bill of Materials for Kit, CI, Hppr Cover, [ATLV]-368673

	Tennant		
Ref.	Part No.	Description	Qty.
1	368650	Seal, Bulb, 1.00 Dia., 123.0 Lg	1

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