



INSTRUCTION BULLETIN

No. 340495
Machine: 830,830-II
Published: 7-01/00
System: CHASSIS

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for kit number 760073

SYNOPSIS / PROBLEM:

This kit contains the parts needed to install a rear rubber bumper on the model 830 and 830-II sweepers. The new rear rubber bumper will help protect the bumper and rear tailight assembly.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: Hand drill, 27/64 [0.421 in]

(Estimated time to complete: 1 hour)

PREPARATION:

(Refer to FIG. 1 and 2)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

INSTALLATION:

(Refer to FIG. 1 and 2)

1. Draw a centerline between the two existing holes in the rear bumper. These can be identified as being inside of the tail light assemblies. The lower holes retain the tailight harness retainer clamps.
2. Measure down 4-1/2 inches from the top hole and drill a 27/64 [0.421 in] diameter hole for each bumper (770504). The new bumper can also be used as a template to locate and drill the new 27/64 [0.421 in] diameter hole by lining the bumper up with the top hole in the rear frame channel and marking the lower hole.
3. Install each bumper with two M10 X 1.5 X 40 mm hex head screws and two M10 X 1.5 nylock nuts provided in this kit.



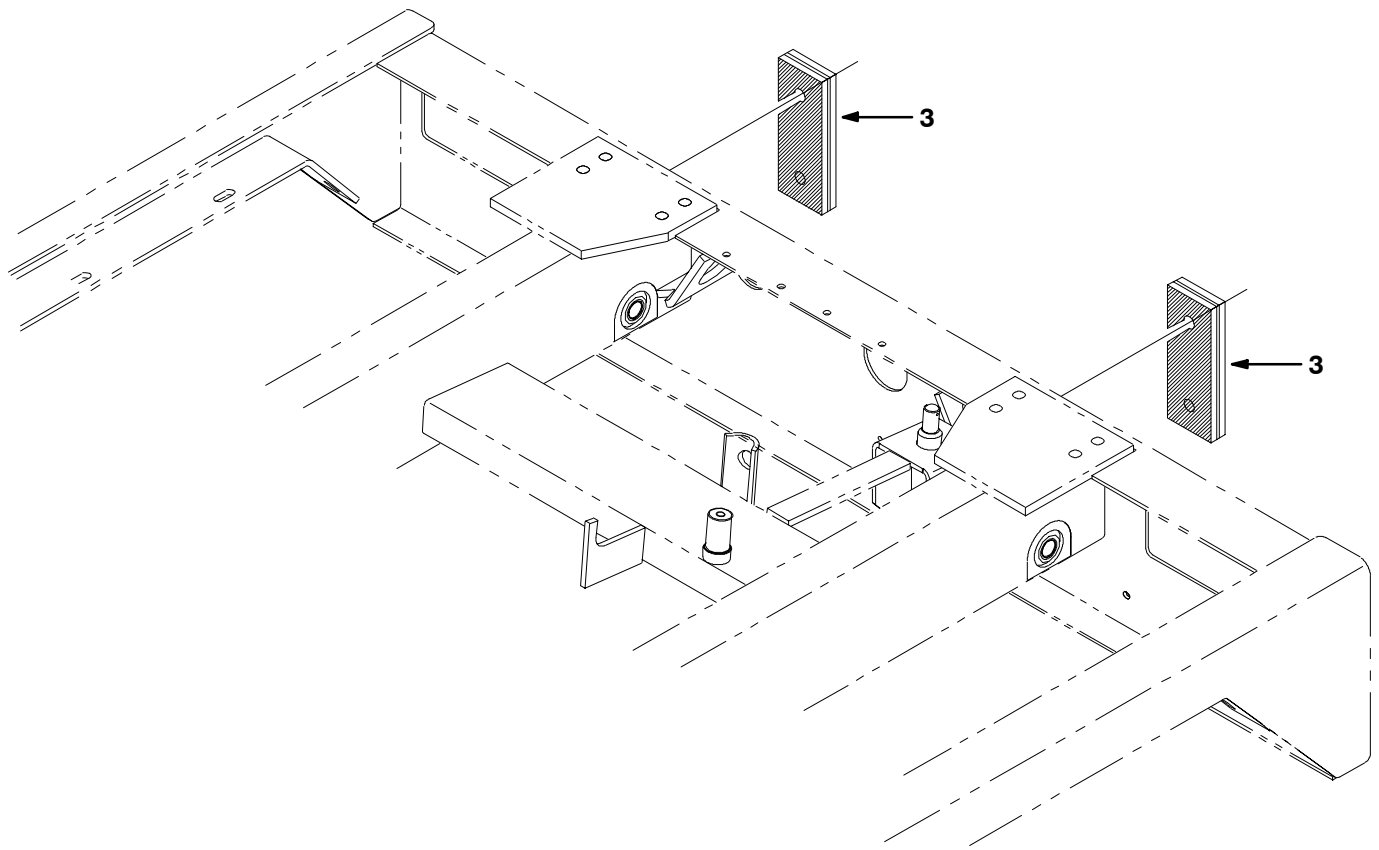


FIG. 2 - RUBBER BUMPER INSTALLATION

BILL OF MATERIALS FOR REAR RUBBER BUMPER KIT, 760073

Ref.	TENNANT Part No.	Description	Qty.
1	39309	Screw, soc, M10 X 1.5 X 25, 12.9	4
2	41430	Nut, hex, lock, M10 X 1.5, NL	4
3	760399	Bumper, high dump	2

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