



INSTRUCTION BULLETIN

No. 340116
Machine: 6080/3640
Published: 9-99/01
System: CHASSIS

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation instructions for kit number 373107

SYNOPSIS / PROBLEM:

This kit contains the parts needed to install a repair cover on the model 6080 and 3640 sweepers.

If the main brush drive pulley loosens up--it may walk across the shaft and possibly cut a hole in the side of the frame. This cover is used to repair the hole after the pulley is moved back to its correct position and tightened. Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: None

(Estimated time to complete: .5 hour)

INSTALLATION:

(Refer to FIG. 1)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

1. Position the cover (1) over the hole in the right side of the machine frame.
2. Install the three screws (2) in the plastic frame--through the holes in the new cover (1).

BILL OF MATERIALS FOR MAIN BRUSH PULLEY COVER KIT 373107

Ref.	TENNANT Part No.	Description	Qty.
1	373108	Pulley cover	1
2	20394	#10 screw	3

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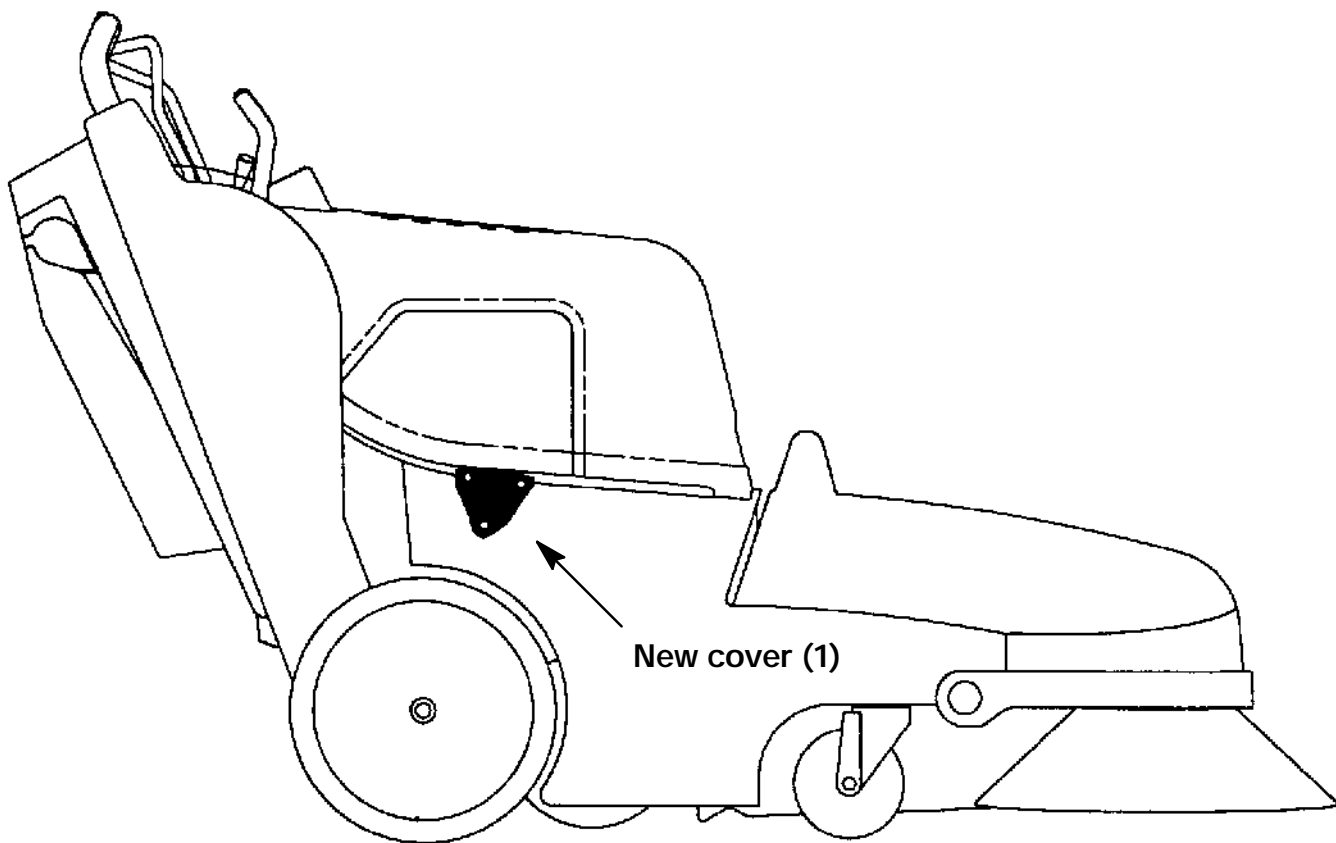


FIG. 1 - Cover Location