



## INSTRUCTION BULLETIN

No. 340112  
Machine: 6080/3640  
Published: 9-99/01  
System: SWEEPING

**NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.**

*NOTE: Numbers in parenthesis ( ) are reference numbers for parts listed in Bill of Materials.*

Installation Instructions for Kit number 373103

### **SYNOPSIS / PROBLEM:**

This kit contains the parts needed to install a skirt retainer kit on the model 6080 and 3640 sweeper.

Please follow step-by-step instructions.

**SPECIAL TOOLS / CONSIDERATIONS:** Hand drill, 1/8 in and 1/4 in drill bits.

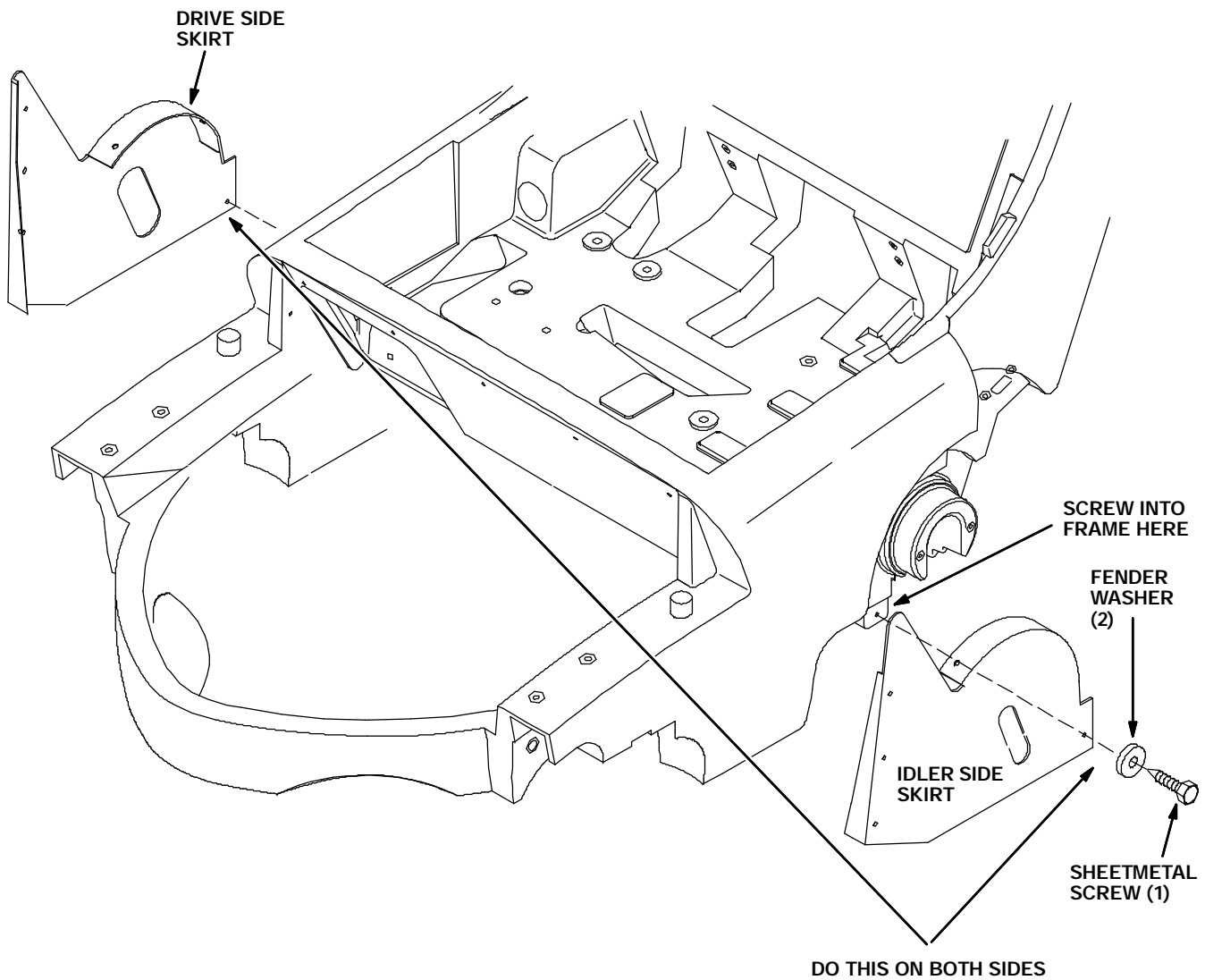
(Estimated time to complete: 1 hour)

### **INSTALLATION:**

(Refer to FIG. 1)

**FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.**

1. Raise either the left or right rear wheel off the floor. Install jack stands under the frame.
2. Remove the screw, hub cap, and tire/wheel assembly from the axle.
3. Mark and drill a 1/4 in. clearance hole in the lower corner of the existing side skirt. Drill a 1/8 in. pilot hole in the lower corner of the machine frame.
4. Use the #10 sheetmetal screw (1) and fender washer (2) to secure the lower corner of the skirt to the lower corner of the machine frame. Hand tighten the screw. (Refer to FIG. 1)
5. Reinstall the rear tire/wheel assembly and lower the machine to the floor. Repeat this procedure on the other side.



**FIG. 1 - Skirts And Frame**

**BILL OF MATERIALS FOR SKIRT RETAINER KIT 373103**

| Ref. | TENNANT<br>Part No. | Description       | Qty. |
|------|---------------------|-------------------|------|
| 1    | 20394               | Sheet metal screw | 2    |
| 2    | 41178               | Fender washer     | 2    |

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