



INSTRUCTION BULLETIN

No. 340048
Machine: 515/510
Published: 4-97/00
System: SCRUBBING

NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.

NOTE: Numbers in parenthesis () are reference numbers for parts listed in Bill of Materials.

Installation Instructions for Kit number 370134

SYNOPSIS / PROBLEM:

This kit contains the parts needed to install/replace the rear squeegee caster with on the model 515/510 scrubber.

Please follow step-by-step instructions.

SPECIAL TOOLS / CONSIDERATIONS: None

(Estimated time to complete: 1 hour)

INSTALLATION:

(Refer to FIG. 1)

FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.

1. Go to the rear of the machine and locate the existing caster and mount bracket.
2. Remove the hex nut holding the existing caster to the caster mount bracket.
3. Remove the caster from the mount bracket. Discard the old caster, bearing seal, and flat washer.
4. Install the new caster (1) in the hole in the caster mount bracket. Firmly tighten the hex nut.
5. Operate the machine and check the rear squeegee for proper operation.

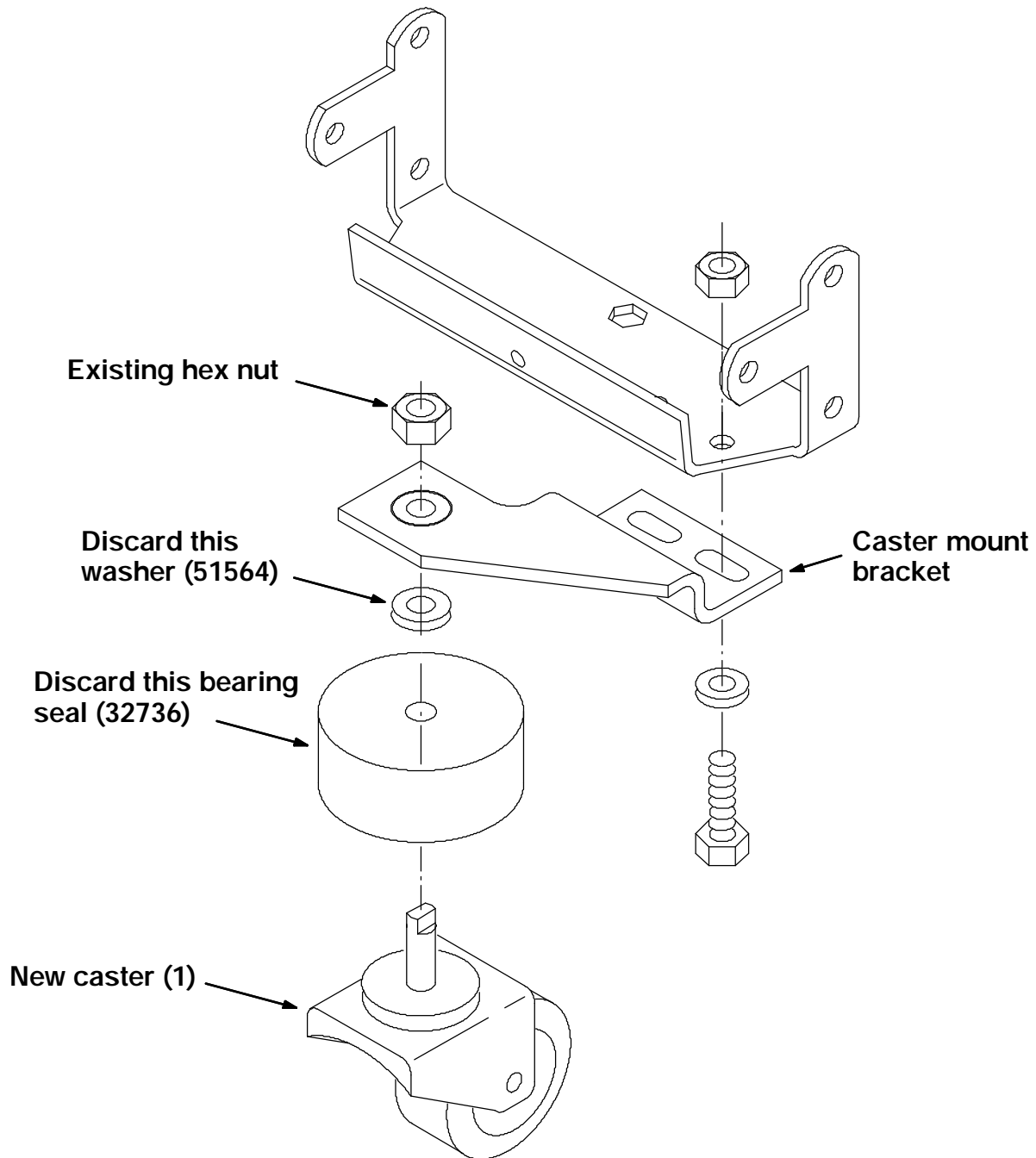


FIG. 1 - Caster Mounting

BILL OF MATERIALS FOR SEALED REAR SQUEEGEE CASTER KIT 370134

Ref.	TENNANT Part No.	Description	Qty.
1	370133	Rear squeegee sealed caster	1

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