



# INSTRUCTION BULLETIN

No. 340009

Machine: 355, 385, 8400,  
8410

Published: 9-96/00

System: CHASSIS

**NOTE: DO NOT DISCARD the Parts List from the Instruction Bulletin. Place the Parts List in the appropriate place in your machine manual for future reference. Retaining the Parts List will make it easier to reorder individual parts and will save you the cost of ordering an entire kit.**

*NOTE: Numbers in parenthesis ( ) are reference numbers for parts listed in Bill of Materials.*

Installation Instructions for Kit number 374509

## **SYNOPSIS / PROBLEM:**

This kit contains the parts needed to install a repair kit on the model 355, 385, 8400, and 8410 sweepers and sweeper/scrubbers. The adhesive will repair any cracks in the corners of the hopper cover and the new heavier corner brackets will prevent the hood from flexing.

Please follow step-by-step instructions.

**SPECIAL TOOLS / CONSIDERATIONS:** Small hand grinder or file.

(Estimated Time to complete: 1 hour)

## **INSTALLATION:**

(Refer to FIG. 1 and 2)

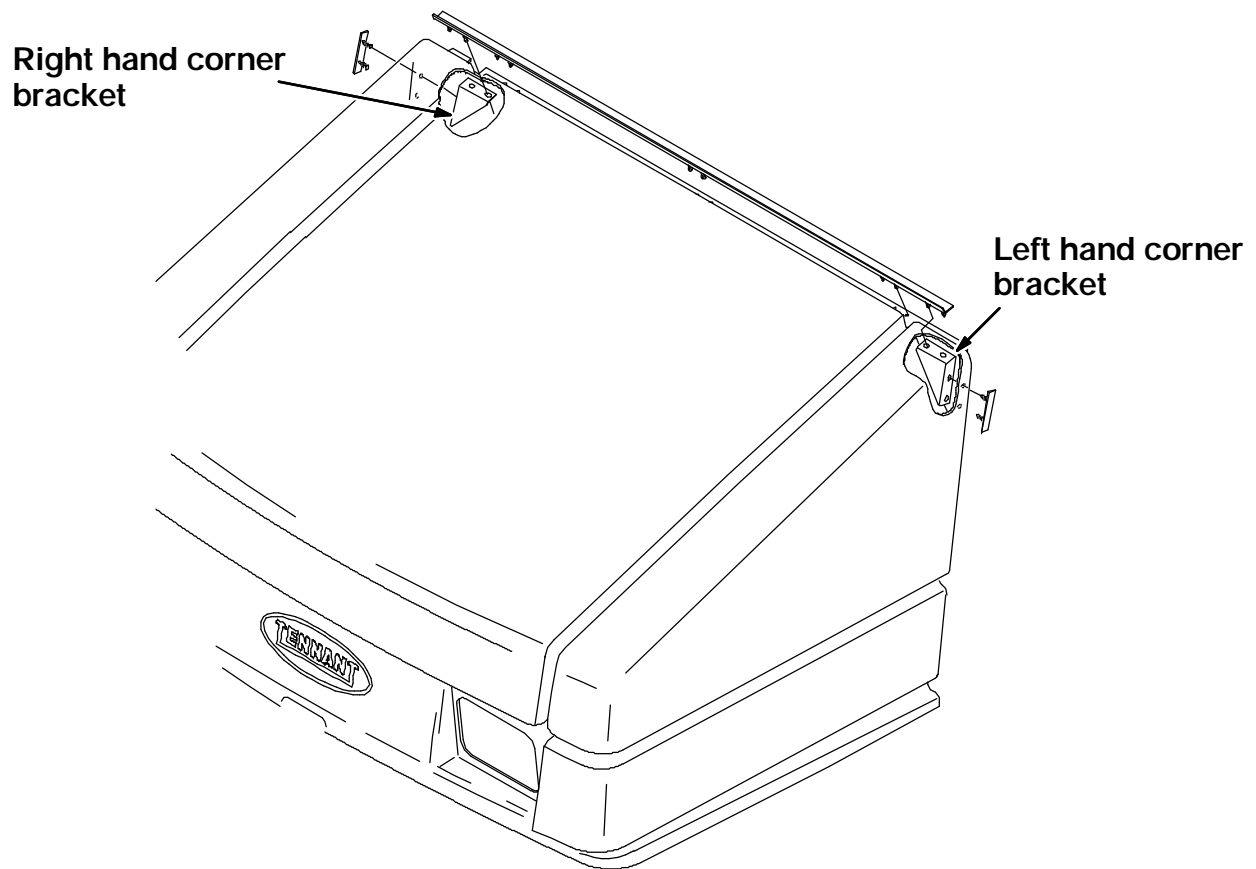
**FOR SAFETY: Before leaving or servicing machine, stop on level surface and set parking brake. Then turn off machine and remove key.**

1. Raise the hopper cover.
2. Remove the four nyloc nuts and washers holding the left and right corner brackets to the back of the hopper cover. Discard the corner brackets but retain the hardware.
3. Locate any cracks in the corners of the hopper cover. Grind a small groove along the cracks, or, use a small screw driver or punch too spread the crack apart.
4. Mix the adhesive (3) and apply to the groove or cracked areas. **Allow the adhesive to cure for 30 minutes.** Surfaces should be clean before applying adhesive. No special cleaning procedures required.
5. Install the new left hand (1) and right hand (2) corner brackets on the back of the hopper cover. Reuse the old hardware and tighten to 3 - 4 ft lb.

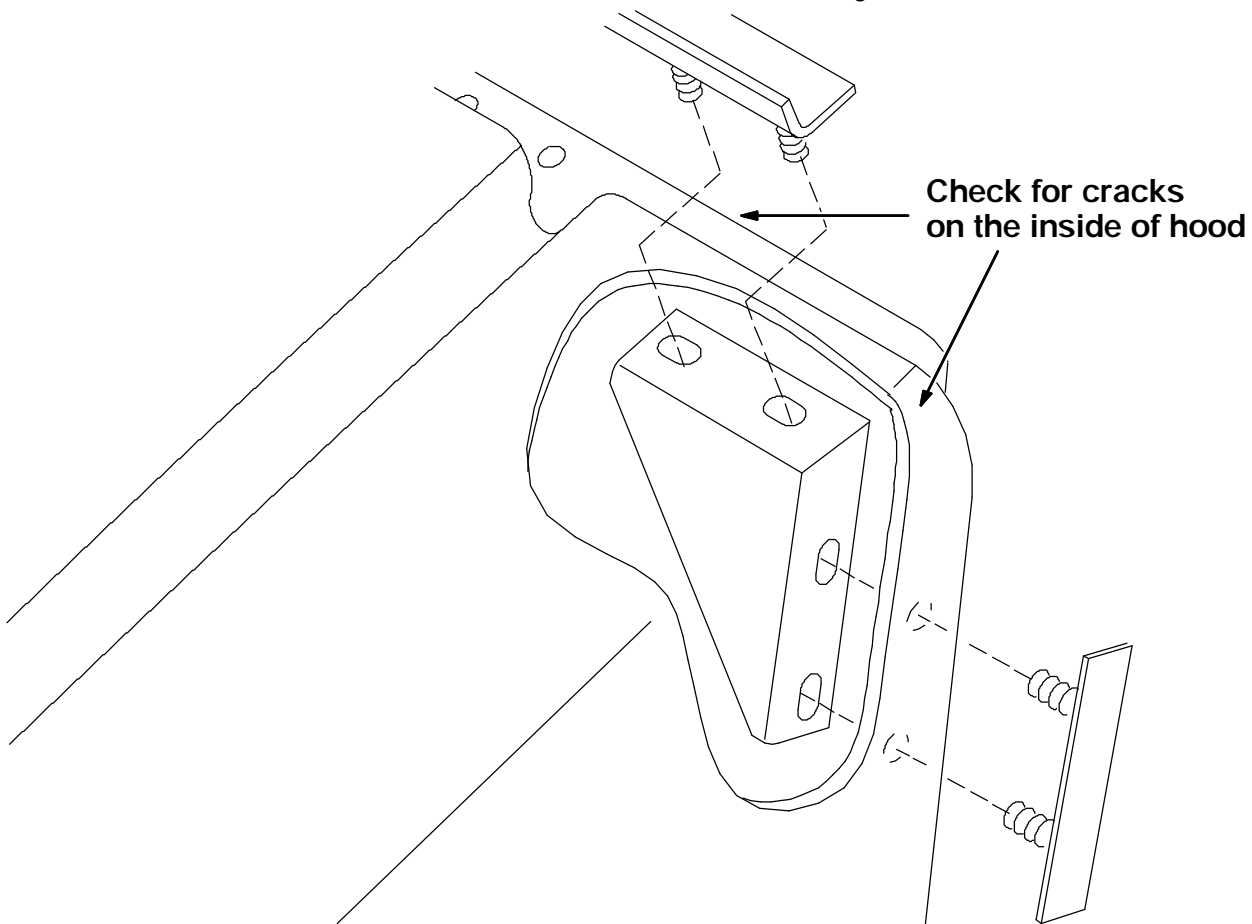
## **BILL OF MATERIALS FOR HOPPER COVER REPAIR KIT 374509**

Ref.	TENNANT Part No.	Description	Qty.
1	59737	Left hand corner bracket	1
2	59739	Right hand corner bracket	1
3	374510	Adhesive, 10oz.	1

TENNANT COMPANY  
P. O. Box 1452  
Minneapolis, MN 55440-1452



**FIG. 1 - Hood Assembly**



**FIG. 2 - Corner Bracket Assembly**