



CLEAN AIR EXHAUST FILTER KIT

Used On: Magna Twins & S-Vacs

Clean Air Exhaust Filter Kit: #190973

Kit Contents:

Qty.	Part #	Description
2	102570	GASKET, FILTER
1	230965.WH	PLATE, MOUNT
2	140606	STANDOFF SCREW
1	900009	FILTERS, CLEAN AIR (QTY. 3)
2	240239	KNOBS, THUMB
3	140522	NUT, NYLON

Tools Required:

3/8" & 5/16" Wrench & Philips Screwdriver

INSTALLATION INSTRUCTIONS:

Note: Numbers (#) refer to diagram below.

1. Remove Vacuum Bag.
1. Remove Rear Door (1) from hinge. 3/8" Wrench and Philips Screwdriver required.
2. Hinge Bag Support Frame outward and remove Secondary Filter (2) to allow needed space to install Kit.
3. Remove Deflector Plate (3). 3/8" Wrench and Philips Screwdriver required.
4. Replace two screws (4) at bottom outside edges of Exhaust Plate (5).
5. Remove three Philip Screws from inside vacuum at top of Exhaust Plate and replace two of three Screws (6) coming from opposite direction to outside edges of Exhaust Plate, back-up with Nylon Nuts (7). Short Screwdriver and 5/16" Wrench required.
6. Thread two Standoff Screws (8) into center holes at top and bottom of Exhaust Plate. 5/16" wrench required. Use Nylon Nut (7) with top Standoff Screw.
7. Adhere Gasket (9) to Exhaust Plate (5). **Note:** Standoff screw hole in gasket closest to outside edge should be positioned upward. Do same for following parts.
8. Place Clean Air Filter (10) over Standoff Screws, with Black Dot at upper right corner and facing outward.
9. Adhere Gasket (11) to backside of Mounting Plate (12) and place Plate on standoff screws.
10. Replace Deflector Plate (3) on Standoff Screws. Use two Thumb Knobs (13) to fasten.
11. Replace Rear Door (1), Secondary Filter (2) and Vacuum Bag.

