



- NOTES:
- PARTS TO BE ASSEMBLED BY SUPPLIER
 - TORQUE M3 FASTENERS TO: 43-56 N*cm (61-79 in*oz)
 - TORQUE M4 FASTENERS TO: 99-128 N*cm (140-181 in*oz)
 - TORQUE LABEL APPLIED HERE
 - APPLY ADDITIONAL LABEL OR LABELS WITH THE FOLLOWING INFORMATION
HUMAN READABLE TENNANT PART NUMBER AND REVISION
NOTE: THE DRAWING AND REVISION SHOULD MATCH THIS RELEASED TENNANT DRAWING
HUMAN READABLE MANUFACTURER'S LABEL WITH SERIAL NUMBER
BARCODE CONTAINING SERIAL NUMBER
NOTE: LINEAR OR 2D BARCODE ACCEPTABLE
NOTE: 2D MATRIX DIMENSIONS TO BE NO SMALLER THAN 4 MM BY 4 MM
PLACE LABELS SO THEY ARE VISIBLE FROM IN THE VIEW SHOWN
ARTWORK AND SPECIFICATION OF LABEL RESPONSIBILITY OF SUPPLIER - MATERIAL AND ADHESIVE TO BE REVIEWED AND APPROVED BY TENNANT ENGINEERING
 - REFERENCE ASSEMBLY WEIGHT: 3.2 kgf [7.0 lbf]
 - LOCTITE 248 (Q18001-003) TO BE USED ON ALL M3 FASTENERS

ITEM NO.	PART NUMBER	REVISION	DESCRIPTION	QTY.
1	1273394	00	BASE, ENCLOSURE, CONTROLLER [AS-MACH]	1
2	1261001	01	GASKET, CONTROLLER, MACH	1
3	1271912	00	PAD, THERMAL, SILICONE [TBR3206]	1
4	1276110	-B	CIRCUITBOARD, ASSY [PLATFORM CNTRL]	1
5	1265213	00	COVER, ENCLOSURE, CONTROLLER [AS-MACH]	1
6	1261000	00	COVER, TERMINAL, CONTROLLER [AS-MOLDED]	1
7	1265863	00	GASKET, CONTROLLER, TERMINAL, MACH	1
8	1267221	00	SCREW, PAN, PHL, M3 X 0.50 X 8, 4.8	24
9	1267639	00	WASHER, FLAT, 0.14B 0.31D .03, NYL	10
10	1267000	00	SCREW, PAN, PHL, M4 X 0.70 X 14, 4.8	9
11	1267135	00	LABEL [TBR3206, TORQUE]	1

DEVELOPMENT PART

MATERIAL SPECIFICATIONS: SEE PARTS LIST	OTHER TREATMENTS AND FINISHES NONE	PAINT - COLOR NONE	CHANGED BY: MOR:	DATE: 04/16/2025	REV -B	ECO	WELDING NOTATION IN ACCORDANCE WITH AWS A2.4-95	GENERAL NOTES PRIMARY DIMENSIONS ARE METRIC. REFERENCE DIMENSIONS WITH BRACKETS ARE INCH, UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE AFTER TREATMENTS AND FINISHES.	PROPRIETARY INFORMATION MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY.	DWG D SIZE	PART NUMBER 1276131
PART NAME: CONTROLLER ASSY, MACH [TBR3206]		GLOSS	PERFORMANCE	ACCEPTANCE	ADAM LOVAAS	03/19/2025	X.X ±-- ±[-] X.XX ±-- ±[-] X.XXX ±-- ±[-] ANGLES ±-°	SHEET 1 OF 1			