



- NOTES:
- PARTS TO BE ASSEMBLED BY SUPPLIER
 - TORQUE M3 FASTENERS TO: 43-56 N*cm (61-79 in*oz)
 - TORQUE M4 FASTENERS TO: 99-128 N*cm (140-181 in*oz)
 - TORQUE LABEL APPLIED HERE
 - APPLY ADDITIONAL LABEL OR LABELS WITH THE FOLLOWING INFORMATION
HUMAN READABLE TENNANT PART NUMBER AND REVISION
NOTE: THE DRAWING AND REVISION SHOULD MATCH THIS RELEASED TENNANT DRAWING
HUMAN READABLE MANUFACTURER'S LABEL WITH SERIAL NUMBER
BARCODE CONTAINING SERIAL NUMBER
NOTE: LINEAR OR 2D BARCODE ACCEPTABLE
NOTE: 2D MATRIX DIMENSIONS TO BE NO SMALLER THAN 4 MM BY 4 MM
PLACE LABELS SO THEY ARE VISIBLE FROM IN THE VIEW SHOWN
ARTWORK AND SPECIFICATION OF LABEL RESPONSIBILITY OF SUPPLIER - MATERIAL AND ADHESIVE TO BE REVIEWED AND APPROVED BY TENNANT ENGINEERING
 - REFERENCE ASSEMBLY WEIGHT: 3.2 kgf [7.0 lbf]
 - LOCITE 248 (Q18001-003) TO BE USED ON ALL M3 FASTENERS

| ITEM NO. | PART NUMBER | REVISION | DESCRIPTION | QTY. |
|----------|-------------|----------|---|------|
| 1 | 1273394 | 00 | BASE, ENCLOSURE, CONTROLLER [AS-MACH] | 1 |
| 2 | 1261001 | 01 | GASKET, CONTROLLER, MACH | 1 |
| 3 | 1271912 | 00 | PAD, THERMAL, SILICONE [TBR3206] | 1 |
| 4 | 1273393 | 01 | CIRCUITBOARD, ASSY [PLATFORM CNTRL] | 1 |
| 5 | 1265213 | 00 | COVER, ENCLOSURE, CONTROLLER [AS-MACH] | 1 |
| 6 | 1261000 | 00 | COVER, TERMINAL, CONTROLLER [AS-MOLDED] | 1 |
| 7 | 1265863 | 00 | GASKET, CONTROLLER, TERMINAL, MACH | 1 |
| 8 | 1267221 | 00 | SCREW, PAN, PHL, M3 X 0.50 X 8, 4.8 | 24 |
| 9 | 1267639 | 00 | WASHER, FLAT, 0.148 0.31D .03, NYL | 10 |
| 10 | 1267000 | 00 | SCREW, PAN, PHL, M4 X 0.70 X 14, 4.8 | 9 |
| 11 | 1267135 | 00 | LABEL [TBR3206, TORQUE] | 1 |

ECO CONSULTATION

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|---|---------------------------------------|-----------------------|---------------------------|-----------------------|---|--|------------------|------------------------|
| MATERIAL SPECIFICATIONS: SEE PARTS LIST | OTHER TREATMENTS AND FINISHES NONE | PAINT - COLOR NONE | CHANGED BY: TYLER LAST | DATE: 03/21/2025 | WELDING NOTATION IN ACCORDANCE WITH AWS A2.4-15: | GENERAL NOTES PRIMARY DIMENSIONS ARE METRIC. REFERENCE DIMENSIONS WITH BRACKETS ARE INCH, UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE AFTER TREATMENTS AND FINISHES. | DWG D SIZE | PART NUMBER 1273390 |
| PART NAME: CONTROLLER ASSY, MACH [TBR3206] | GLOSS | PERFORMANCE | ACCEPTANCE | DES: RYAN WALDMANN | 02/24/2022 | PROPRIETARY INFORMATION MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY. | | |

