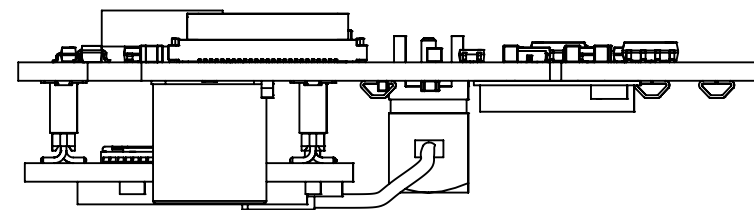
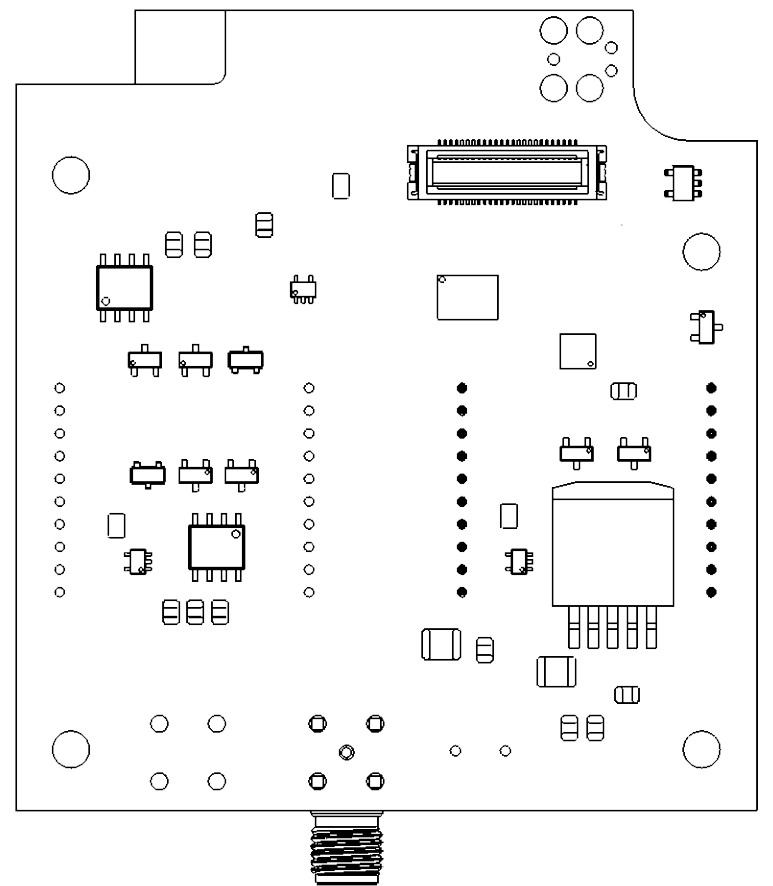
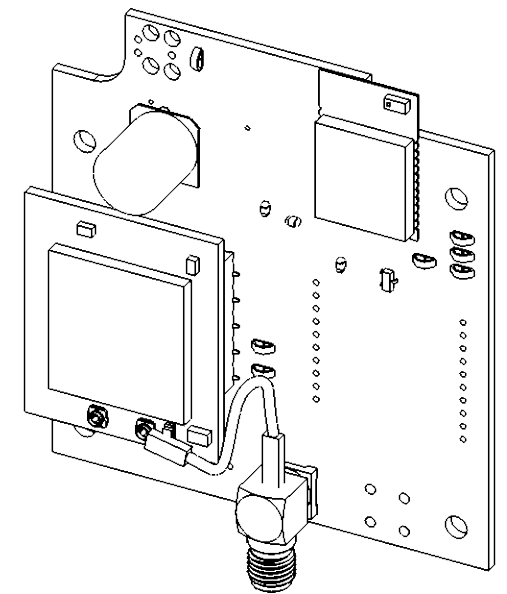
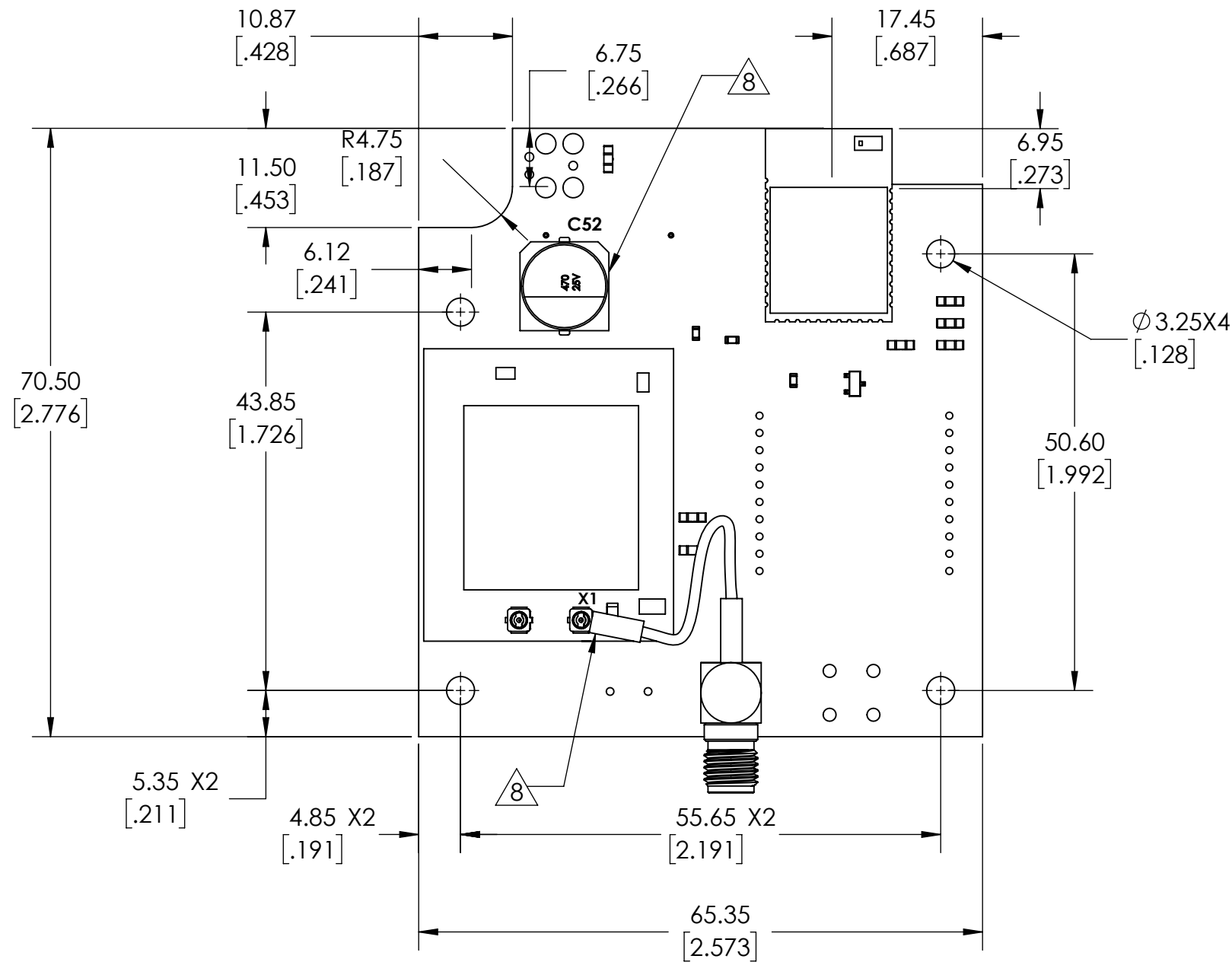


SIDE VIEW



TOP VIEW



BACK VIEW

- NOTES:
- 1) PCB ASSEMBLY TO BE BUILT USING TENNANT QPL BILL OF MATERIAL: 1261319_BOM_revA.
 - 2) WORKMANSHIP STANDARD PER: IPC-J-STD-001E, IPC-A-610E, CLASS 2.
SOLDERING AND ELECTRICAL CONNECTIONS : IPC-S-815B.
OR MORE CURRENT VERSIONS OF THESE STANDARDS.
 - 3) APPLY LABEL OR LABELS WITH THE FOLLOWING INFORMATION:
- TENNANT PART NUMBER AND REVISION.
NOTE: THIS NUMBER AND REVISION SHOULD MATCH THIS RELEASED TENNANT DRAWING.
- MANUFACTURER'S LABEL WITH SERIAL NUMBER.
NOTE: PLACE LABEL(S) SO THEY ARE VISIBLE FROM THE TOP OF THE ASSEMBLY.
 - 4) NO CONFORMAL COATING. THIS APPLICATION IS LVLE FOR UL.
 - 5) ASSEMBLY TO BE MANUFACTURED PER RoHS/LEAD FREE STANDARDS.
 - 6) REFER TO PCB MANUFACTURING NOTES ON FABRICATION LAYER OF GERBERS.
 - 7) ALL DIMENSIONS ARE FOR REFERENCE ONLY.

8 APPLY NON-CORROSIVE PCB-SAFE RTV AROUND C52 AND X1.
MOMENTIVE RTV 108 OR EQUIVALENT
MINIMUM BEAD DIAMETER: 3 mm

- 9) FUNCTIONAL CIRCUIT TEST
HARDWARE REVISION (FOR REFERENCE ONLY)
-DECIMAL: 3.0
-BINARY: 0011

DEVELOPMENT PART

| | | | | | |
|-----------------------------------|---------------------------------------|-----------------------|-------------|------------|--|
| MATERIAL SPECIFICATIONS: NOTED | OTHER TREATMENTS AND FINISHES NONE | PAINT - COLOR NONE | | | |
| PART NAME: CIRCUITBOARD, TELEM | | GLOSS | PERFORMANCE | ACCEPTANCE | |

| | |
|------------------------------|---------------------|
| CHANGED BY: BRETT PAULSEN | DATE: 12/15/2021 |
| MDR: STACY GAHLON | 01/12/2022 |
| DES: BRETT PAULSEN | 06/25/2021 |

| REV | ECO |
|-----|-----|
| -A | |

| | | |
|---|--------|-----------------|
| WELDING NOTATION IN ACCORDANCE WITH AWS A2.4-98 | | |
| UNLESS OTHERWISE SPECIFIED DIMENSION TOLERANCING IN ACCORDANCE WITH ASME Y14.5M-2009 ALL UNTOLERANCED DIMENSIONS ARE BASIC AND CONTROLLED BY: | X.X | ±0.8 ±[.03] |
| | X.XX | ±0.25 ±[.010] |
| | X.XXX | ±0.125 ±[.0049] |
| | ANGLES | ±0.5° |

| GENERAL NOTES | |
|---|--|
| PRIMARY DIMENSIONS ARE METRIC, REFERENCE DIMENSIONS WITH BRACKETS ARE INCH. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE AFTER TREATMENTS AND FINISHES. | |
| PROPRIETARY INFORMATION | |
| MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY. | |
| SHEET 1 OF 1 | |



| | |
|------------------|------------------------|
| DWG C SIZE | PART NUMBER 1261319 |
|------------------|------------------------|