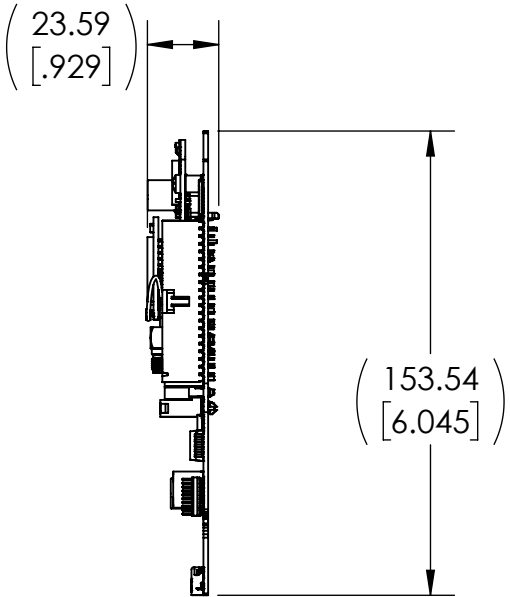
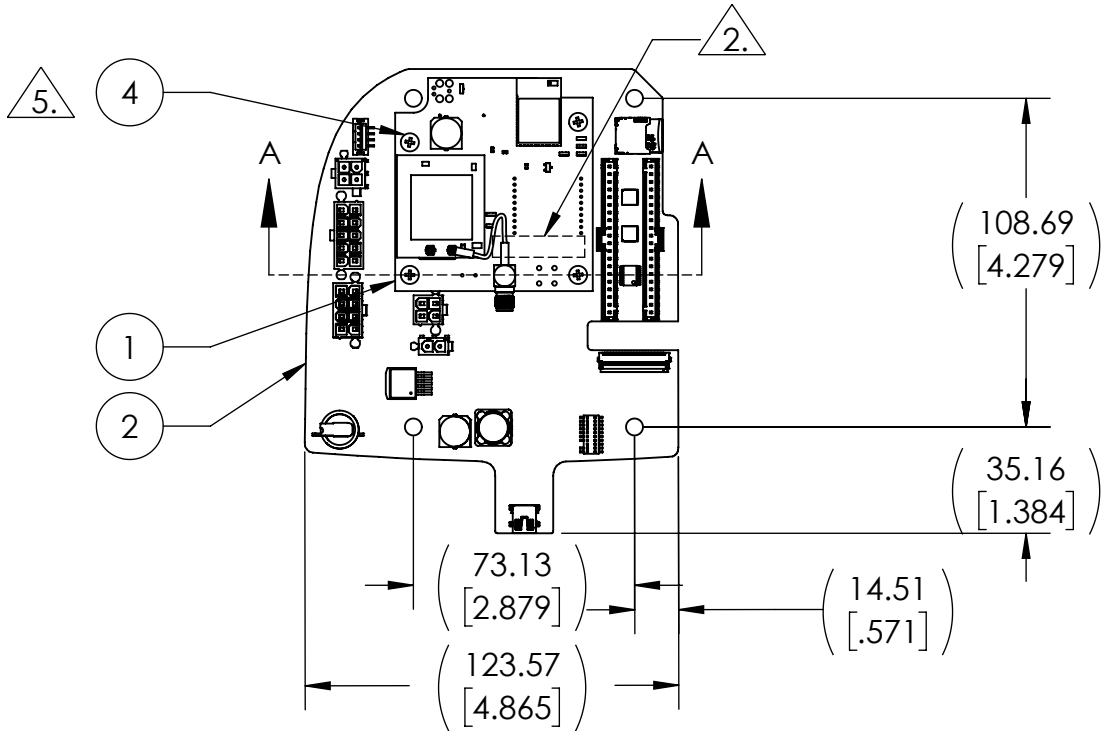
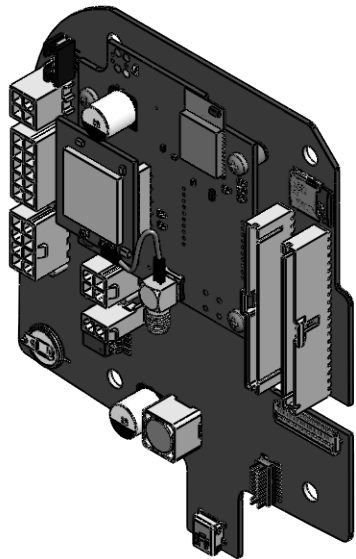


ITEM NO.	PART NUMBER	DESCRIPTION	Default/QTY.
1	1244434	CIRCUITBOARD, TELEM [DAUGHTERBOARD]	1
2	1244465	CIRCUITBOARD [UI, LINUX]	1
3	1253285	CONTROLLER, TELEM [SIM, UNIVERSAL]	1
4	Q17005-007 4.	SCREW, PAN, PHL, M3 X 0.50 X 6, 4.8	4

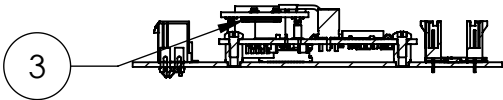
REV.	DESCRIPTION	DATE	APPROVED
03	UPDATED NOTE 6 TO REFERENCE CURRENT FCT SPEC	10/7/2021	




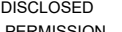
NOTES:

- 1) PARTS TO BE ASSEMBLED BY SUPPLIER
2. APPLY LABEL WITH THE FOLLOWING INFORMATION:
TENNANT PART NUMBER AND REVISION
NUMBER AND REV MUST MATCH DRAWING
MANUFACTURER LABEL AND SERIAL NUMBER
PLACE LABELS SO THEY ARE VISIBLE FROM TOP OF ASSEMBLY
- 3) DIMENSIONS FOR REFERENCE ONLY
4. QPL NUMBER SHOWN HERE. TENNANT PART NUMBER 06919
5. TORQUE FASTENERS TO 43-56 NCM

- 03 6) EACH ASSY TO BE ICT AND FCT TESTED.
-FUNCTIONAL TEST PER SPEC: "FCT_AM3_LINUX_UI_rev12"



SECTION A-A
SCALE 0.4 : 1

6) EACH ASSY TO BE ICT AND FCT TESTED. -FUNCTIONAL TEST PER SPEC: "FCT_AM3_LINUX_UI_rev12"										REV		ECO		WELDING NOTATION IN ACCORDANCE WITH AWS A2.4-98		GENERAL NOTES PRIMARY DIMENSIONS ARE METRIC, REFERENCE DIMENSIONS WITH BRACKETS ARE INCH. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE AFTER TREATMENTS AND FINISHES.			
										03		35805		UNLESS OTHERWISE SPECIFIED DIMENSION TOLERANCING IN ACCORDANCE WITH ASME Y14.5-2009 ALL UNTOLERANCED DIMENSIONS ARE CONTROLLED BY:					
										CHANGED BY: BRETT PAULSEN				DATE: 10/07/2021					
MATERIAL SPECIFICATIONS: SEE PARTS LIST				OTHER TREATMENTS AND FINISHES NONE				PAINT - COLOR NONE				MDR: STACY GAHLON 08/05/2020		X.XX ±0.75 ±[.030]					
PART NAME: CIRCUITBOARD, ASSY [UI, LINUX, TELEM]				GLOSS		PERFORMANCE		ACCEPTANCE		DES: BRETT PAULSEN 06/23/2021				X.XXX ±0.250 ±[.0098]		PROPRIETARY INFORMATION MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY.			
										ANGLES ±2.0°									
										SHEET		1 OF 1				DWG B SIZE		PART NUMBER 1252690	