

ITEM NO	QTY	PART NUMBER	DESCRIPTION
1	11	1006808	SPACER, RND, .125L, ALM
2	11	1008663	WASHER, FLAT, 0.15B 0.31D .05, NYL
3	4	1008240	SCREW, PAN, #04-40 X 0.38L, HI - LOW
4	5	579211	NUT, HEX, LOCK, M3 X .5, SS
5	6	1022472	STANDOFF, HEX, M3, 9/16, ALUMINUM
6	1	1074779	BOARD, INSTRUMENT
7	1	377163	PLUG, PLSTC, [FOR 1.50 HOLE]
8	1	1031752	COVER, PANL, INSTMT [COYOTE]
9	1	1031211 (01)	GASKET, PANEL, INSTMT
10	6	1022905	SCREW, PAN, M3 X 6, [SEELSCREW]
11	1	1030486	PANEL, INSTMT
12	1	1033885	LABEL, PANL, INSTMT, PREM

SEE NOTE 

SEE NOTE 

NOTES:

- TENNANT ASSEMBLY PART NUMBER AND REVISION "1074760-00" TO BE VISIBLY MARKED ON THE BACK COVER (ITEM #8) WITH INDELIBLE INK OR A LABEL.
-  USE BLUE LOCTITE 242 TO SECURE BOTH ENDS OF THE 6 ALUMINUM STANDOFFS (ITEM #5).
- ITEMS 3 AND 10 TO BE TORQUED TO 7-9 IN. LBS. REMAINING HARDWARE TO BE TIGHTENED HAND SNUG.
-  THE GASKET (ITEM #9) MUST BE APPLIED TO THE BACKER PLATE (ITEM #11) WITH EVEN SPACING AROUND THE OUTER EDGE TO INSURE THAT THE COVER (ITEM #8) MAKES A WATER TIGHT SEAL AGAINST THE GASKET ON ALL SIDES.
- PART 1074760 REPLACES PART 1030902



MATERIAL SPECIFICATIONS: NOTED		PAINT - COLOR		01	37171	TGL	09/27/2022	
OTHER TREATMENTS AND FINISHES N/A		PAINT - GLOSS	PAINT - PERFORMANCE	PAINT - ACCEPTANCE	REV	ECO	BY	DATE
SCALE: NONE	DO NOT SCALE DWG	TOLERANCES UNLESS OTHERWISE SPECIFIED		GENERAL NOTES				
DWN: TIM LAROUCHE 03/19/2015		METRIC TOLERANCES	INCH EQUIVALENT	PRIMARY DIMENSIONS ARE METRIC, SECONDARY DIMENSIONS WITH BRACKETS ARE INCH, UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE AFTER TREATMENTS AND FINISHES.				
MDR: JIM HANSEN 07/14/2015		LINEAR	+0.75	±0.30	PROPRIETARY INFORMATION MAY NOT BE REPRODUCED OR DISCLOSED TO OTHERS WITHOUT WRITTEN PERMISSION OF TENNANT COMPANY.			
DES: JOHN HAEG 03/19/2015		SLOT WIDTH	+0.25	±.010				
		HOLE DIA	+0.25	±.010				
PART NAME: PANEL ASSY, INSTMT [S30]		ANGULAR	+2°		DWG D SIZE			PART NUMBER 1074760
		MACH SURFACES	3.2 RMS	125 RMS	SHEET 1 OF 1			

